

OWNER'S

MANUAL

**MODEL NO.
1232015**

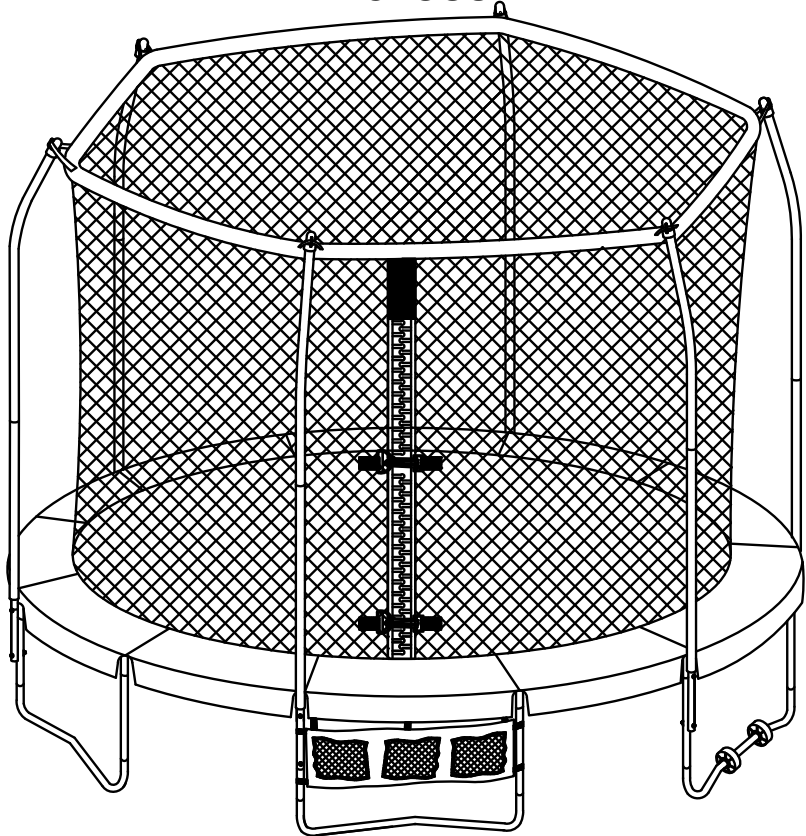
- **Assembly**
- **Adjustments**
- **Parts**
- **Warranty**

CAUTION

You must read and understand this owner's manual before operating unit.



**15 FOOT ROUND TRAMPOLINE
AND ENCLOSURE**



WARNING

- CAREFULLY READ ALL INSTRUCTIONS IN THIS MANUAL BEFORE ASSEMBLING AND USING THIS TRAMPOLINE
- MAXIMUM WEIGHT OF THE USER SHALL NOT EXCEED 220LBS/100KG
- DO NOT ALLOW CHILDREN TO USE UNLESS SUPERVISED BY AN ADULT
- PROPERLY STORE PRODUCT AWAY DURING HEAVY WINDS
- SAVE THIS MANUAL FOR FUTURE REFERENCE

NOTICE

SOME FOAM TUBE DEFORMATION MAY TAKE PLACE DURING TRANSPORT. THIS IS NORMAL AND SHOULD RECOVER OVER TIME.

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INTRODUCTION

Thank you for purchasing a Trainor Sports product! This trampoline was designed and manufactured with quality materials and craftsmanship, providing fun and exercise in the enjoyment of your own backyard.

It is very important that the owners and users of this trampoline have adequate knowledge of techniques and rules for safe use. In particular, children must be supervised at all times by a knowledgeable and mature adult while using the trampoline. Take precautions to prevent access to the trampoline by children when there is no adult supervision. Also restrict access to any unauthorized users without your consent.

To reduce risks associated with users falling off the trampoline, the trampoline enclosure netting must be properly installed and used at all times. The trampoline enclosure must be closed during use to prevent the user from falling off the trampoline. The enclosure net is subject to wear from environmental factors, including UV rays, acid rain, pollution, wildlife and damage from contact with people, animals, or other objects. It is imperative and necessary to carefully inspect the net prior to any use. Such inspection should include a careful examination to look for any discoloration, frays, tears, cuts, holes, punctures, stitches that look worn and for proper attachment to the trampoline. If any of these conditions are evident, the trampoline must not be used and the netting material must be replaced immediately. Any of the factors listed above could cause the net to fail and therefore it must always be carefully inspected before every use.

Please also ensure proper placement of this product to avoid injuries. The best surface to place your product is over flat dirt or grass, with no obstructions beneath or around the product. The product must not be used in windy conditions as wind can cause unexpected movement of the product. The product must be properly stored away or disassembled completely during severe windy conditions. If you live in an area where there are winds strong enough to move the product, you should consult a local contractor about ways to secure the product in your location.

For additional information concerning the trampoline equipment contact Maurice Pincoffs Canada Inc. at 1-888-707-1880 or write to the following address: 6050 Don Murie, Niagara Falls, Ontario L2G 0B3 or email us at: customerservice@pincoffs.ca

Read all instructions in this manual carefully before assembling or using this product. Keep this manual in a safe place for future reference.

DO NOT RETURN PRODUCT TO THE STORE. PLEASE CONTACT OUR CUSTOMER SERVICE FOR PARTS OR ASSEMBLY INSTRUCTIONS. STORES ARE NOT EQUIPPED TO PROVIDE CUSTOMER SERVICE FOR THIS PRODUCT.

IMPORTANT SAFETY INSTRUCTIONS

BEFORE YOU BEGIN: Review all steps before beginning assembly and read all precautions before using the trampoline. The owner and supervisors of the trampoline are responsible to make all users aware of practices specified in these instructions. Save this manual for future reference.



WARNING !

Read these materials prior to assembling and using this trampoline.

WARNING – To reduce the risk of injury to persons:

- Read and understand all the instructions and inspect the equipment before using the trampoline. It is your responsibility to familiarize yourself with the proper use of this equipment and the inherent risks of jumping on a trampoline, such as falling on your head or neck, pinching, entrapment, or equipment failure. It is the responsibility of the owner to ensure that all users of the product are fully informed about the proper use of the equipment and all safety precautions.
- Use trampoline only with mature, knowledgeable supervision. Close supervision is necessary when the trampoline is used by children, or by or near invalids or disabled persons.
- Trampolines over 20 inches (51cm) tall are not recommended for use by children under six years of age.
- **DO NOT** use if you are over 220lbs (100kg).
- **DO NOT** allow more than one person to jump on the trampoline at any one time. Multiple jumpers increase the risk of serious injury, such as broken head, neck, back or other bones.
- **DO NOT** perform somersaults or flips. This will significantly increase your chances of landing on your head or neck and can cause serious injuries, such as paralysis or death!
- **DO NOT** jump on trampoline with snow board, skateboard, roller blades, bicycle or any other equipment not authorized by the trampoline maker.
- **DO NOT** jump off walls or building onto the trampoline. Do not use the trampoline as a springboard to jump onto other objects.
- This product is intended for outdoor non-commercial use only. **DO NOT** use indoors. **DO NOT** use in any commercial, rental, professional or stunt performance setting.
- **DO NOT** play or jump on the product during inclement weather (thunderstorms, tornadoes, hurricanes, or when it is wet or windy). High winds can lift the equipment and cause serious injury. Move the trampoline into a safe and dry storage location during severe weather conditions. If you live in an area where there are winds strong enough to move the product, you should consult a local contractor about ways to secure the product in your location.
- **DO NOT** jump on the trampoline mat with street shoes or tennis shoes. Users of the trampoline should not wear sharp or pointed objects and should not bring any sharp or pointed objects into the trampoline or the area around the trampoline. Any type of sharp or pointed objects should be removed from persons and kept off the trampoline at all times. Remove all buckles, jewelry, and other sharp or pointed objects.
- **DO NOT** allow any pets onto the mat in order to prevent the trampoline mat from being damaged.
- **DO NOT** allow any pets or children to go under the jump mat.
- **DO NOT** use unauthorized Trainor Sports parts. This may damage the integrity of the product and will void the manufacturer's warranty.
- **ALWAYS** ensure adequate overhead clearance. Recommended overhead clearance is 26.25ft (8 meters)

from ground level. Provide clearance for wires, tree limbs and other possible hazards.

- **ALWAYS** place the trampoline on a level surface before assembly and use. This trampoline is for **OUTDOOR USE ONLY**. The best surface to place your product is over flat dirt or grass, with no obstructions beneath, above or around the product.
- **ALWAYS** maintain clear space on all sides of the trampoline. Place the trampoline away from walls, structures, fences and other play equipment. Clear any obstructions beneath or around the trampoline, for example tree limbs or trunks, wires or other possible hazards.
- **ALWAYS** inspect the trampoline before each use for worn-out mats or enclosures and loose or missing parts. Make sure the frame padding is correctly and securely positioned. Replace defective components immediately and/or keep the equipment out of use until repair.
- **ALWAYS** protect enclosure net from extreme temperatures. Extreme temperatures may damage the net and cause it to tear and cause injury.
- **ALWAYS** make sure that the trampoline enclosure netting is installed and used properly at all times. The trampoline enclosure should be closed during use to prevent the user from falling off of the trampoline.
- **ALWAYS** climb on and off the trampoline while mounting or dismounting. **DO NOT** jump on or off the trampoline as this can cause serious injuries.
- **ALWAYS** consult your physician before performing any kind of physical activity.
- **ALWAYS** use the trampoline in a well-lit area. Artificial illumination may be required.
- **ALWAYS** properly store away the trampoline and enclosure when not in use and secure from any unauthorized use. Trampoline should be taken down and stored away during harsh weather conditions including extreme heat and snow or freezing temperature. Extreme temperature may cause damages and tears to the mat and netting and cause injury.
- **ALWAYS** use the trampoline wearing comfortable clothes and socks or barefoot.
- **NEVER** use the trampoline while under the influence of alcohol or drugs.

WARNING !

ALWAYS START YOUR JUMP AT THE CENTER OF TRAMPOLINE MAT.

FAILURE TO FOLLOW INSTRUCTIONS AND WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH



WARNING



NO MORE THAN ONE PERSON AT A TIME ON THE TRAMPOLINE! MULTIPLE JUMPERS INCREASE THE RISK OF INJURY SUCH AS BROKEN HEAD, NECK, LEG OR BACK.



PARALYSIS OR DEATH CAN RESULT IF YOU LAND ON YOUR HEAD OR NECK! DO NOT PERFORM SOMERSAULTS (FLIPS) AS THIS WILL INCREASE YOUR CHANCES OF LANDING ON YOUR HEAD OR NECK!



IMPORTANT WARNING ABOUT ENCLOSURE NETTING AND PAD

TRAMPOLINE NET & PAD – MAINTENANCE REQUIREMENTS



IMPORTANT !

READ IT! Failure to follow these instructions to ensure proper operational condition of your trampoline may lead to serious injury or death. Do not allow more than one person on the trampoline at a time.

1. Maintenance of Trampoline Enclosure Net and Pad

Enclosure net and pad are prone to wear and tear like tires on a car. Gradual deterioration of the material will occur, the speed of which will depend on the level of exposure to UV rays, airborne pollution, and outdoor weather conditions such as rain and wind.

The net and pad need to be properly maintained and checked by following the Maintenance Schedule set out in these instructions. When the material shows any signs of weakness, you must stop using the trampoline immediately, properly store the trampoline and restrict access by users until a new replacement net or pad is properly installed.

Walk around the whole perimeter of the trampoline to visually check for material deterioration, tears, looseness, loss of elasticity or other damage in the pad.

Official Trainor Sports replacement nets and pads can be purchased by contacting our authorized customer service by toll free number 1-888-707-1880.

2. Maintenance Requirement for Enclosure Net

Your trampoline enclosure netting is manufactured with UV resistant material. Despite this the netting is exposed to the outdoor elements including sunlight, wind, rain and wildlife.

The net surrounding the trampoline must be checked prior to each use. This includes, but is not limited to inspecting the net for cracks, excess wear, brittleness, stretching, all connections and for overall integrity. The net must be immediately replaced if it shows any signs of wear, damage, being stretched, cracked, loose, brittle or otherwise loses any integrity. The following Maintenance Schedule must be followed:

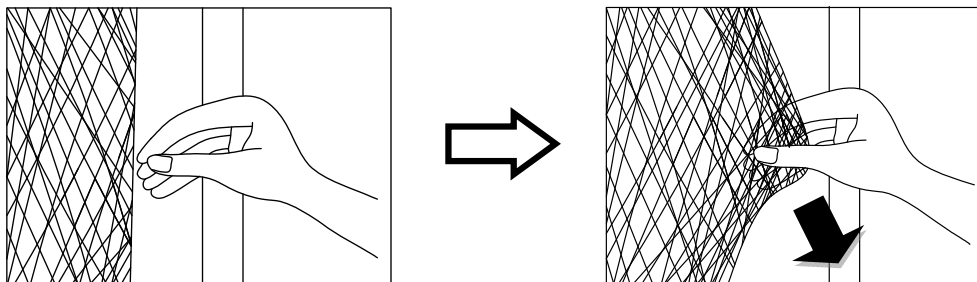
1 to 3 Months	3 to 6 Months	6 to 12 Months
Thorough inspection for UV damage and prior to every use for net.	Thorough inspection for UV damage and prior to every use for net, net hanger and straps.	Thorough inspection before every use on net, net hanger, straps, zippers, ties and strings. Replace after 12 months or earlier

IT IS RECOMMENDED THAT THE NET BE REPLACED ON A YEARLY BASIS OR EARLIER UNDER NORMAL USE, EVEN IF IT DOES NOT SHOW ANY VISIBLE SIGNS OF DAMAGE.

How to Inspect the Trampoline Net for Safe Use

Always check the enclosure netting for signs of UV damage, deterioration, brittleness, cracking, and tearing every time before using the trampoline and enclosure.

Step 1 - Inspect the enclosure netting before EACH use for wear or tear by pinching and pulling a section of the netting between fingers and pulling downward. Please see diagram below.



If it produces any tear or cracking or ripping sound, then the net is unsafe and **MUST** be taken down immediately. **STOP USING THE TRAMPOLINE ENCLOSURE IF YOU FIND ANY SIGNS OF WEAR OR TEARING ON THE NETTING.**

Step 2 - Walk around the whole perimeter of the trampoline to visually check for material deterioration or other damage.

3. SAFETY TIPS FOR TRAMPOLINE NET

- Do not attempt to jump over or crawl under the netting.
- Do not intentionally bounce off the netting.
- Do not hang from, kick, cut or climb on the netting.
- Wear clothing free of drawstrings, hooks, loops or anything that could get caught in the netting.
- Do not attach anything to the netting that is not a manufacturer-approved accessory or part of the enclosure system.
- Enter and exit the enclosure only at the enclosure door or netting opening designated for that purpose.
- A trampoline enclosure installed on a trampoline is raised off the ground. The height of the enclosure increases the risk of a fall when a jumper is entering or exiting the enclosure. Young children in particular may have difficulty getting into and out of the enclosure. To reduce the risk of falling, help young children to get into and out of the enclosure.
- Enter and exit the trampoline enclosure only through the opening of the enclosure (the opening in the netting walls). The trampoline mat and nettings walls of the enclosure are separate pieces; jumpers, particularly young children, must not exit the enclosure by going out between the mat and the netting walls. Trying to exit in this way poses a risk of strangulation from being caught between the trampoline frame and the netting walls.
- Do not attach anything to the netting that is not a Trainor Sports approved accessory or part of the trampoline enclosure.

4. Maintenance Requirement for Trampoline Pad

Walk around the whole perimeter of the trampoline to visually check for material deterioration, tears, looseness, loss of elasticity or other damage in the pad.

It is recommended to replace the trampoline enclosure net and pad every 12 months or earlier if there are any signs of wear, tear, brittleness, cracking, stretching or any other signs of weakness. New enclosure netting and pad can be purchased through an authorized service center (toll-free number 1-888-707-1880).

**FAILURE TO FOLLOW INSTRUCTIONS AND WARNINGS COULD RESULT IN
SERIOUS INJURY OR DEATH.**

ASSEMBLY AND INSTALLATION INSTRUCTIONS

BEFORE YOU BEGIN: Review all steps before assembly and read all precautions before using the trampoline. At least two adults are required to assemble the trampoline. Protective gloves should be used during assembly to avoid pinching by the springs and goggles should be worn to avoid injuries to the eyes.

To assemble this product, you will only need the special spring loading tool and wrenches provided with this product. During long periods of non-use, this trampoline should be disassembled and properly stored away in a dry place.

PRIOR TO ASSEMBLY

Before you begin to assemble the product, please refer to the Part List and make sure you have all the parts needed. If you are missing any parts, please contact our Customer Service toll-free number 1-888-707-1880.

LOCATION OF TRAMPOLINE

For safe use of the trampoline, please assemble the trampoline in a location that meets the following conditions:

- The minimum overhead clearance required is 26.25 feet (8 meters).
- The trampoline must be placed on a level surface, preferably grass.
- Clear any obstructions from beneath the trampoline and maintain clear space around the trampoline. Do not place the trampoline near walls, fences, other play equipment, etc.
- Make sure the trampoline is installed in a well-lit area.
- Trampoline should be placed in an area where access can be restricted from authorized use, for example, neighborhood children without your consent and supervision.

If you do not follow these guidelines, you increase the risk of someone getting injured.



WARNING



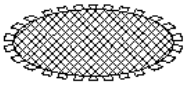
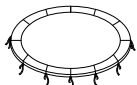
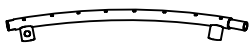
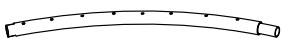
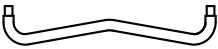
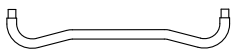

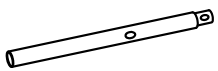







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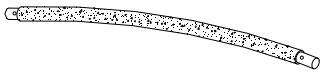





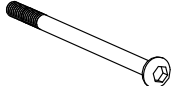



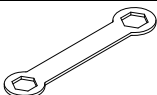


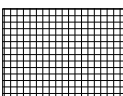

PARALYSIS OR DEATH CAN RESULT IF YOU LAND ON YOUR HEAD OR NECK! DO NOT PERFORM SOMERSAULTS (FLIPS) AS THIS WILL INCREASE YOUR CHANCES OF LANDING ON YOUR HEAD OR NECK!

FAILURE TO FOLLOW INSTRUCTIONS AND WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

PART LIST FOR TRAMPOLINE

Key Number	Diagram	Description	Quantity
HJ201501		Trampoline Mat, stitched with Triangle-Rings	1
HJ201502		Frame Pad	1
HJ201503		Top Rail with Leg Sockets	6
HJ201504		Top Rail	6
HJ201505A		Leg Base(Three arc leg base)	5
HJ201505B		Leg Base(Four arc leg base)	1
HJ201506A		Vertical Leg Extension (one hole)	6
HJ201506B		Vertical Leg Extension (two holes)	6
HJ201507		Galvanized Springs – (41N 7"Long)	96
HJ201508		Trampoline Safety Instruction Placard	1
HJ201509		Spring Loading Tool	1
HJ201510		Wheel	2
HJ201511		Wheel Brake	4
C		Self-Locking Screw	6
HJ201512		Small Spring Lock Washer	6

PART LIST FOR ENCLOSURE

Key Number	Diagram	Description	Quantity
A		Upper Frame Tube with Foam	6
B		Lower Frame Tube with Foam	6
C		Self-Locking Screw	12
D		End Cap	5
E		Tube Cap	6
F		Gap Spacer	12
G		Screw	12
H		Large Spring Lock Washer	12
I		Cap Nut	12
J		Arc Washer	12
K		Wrench	1
L		Allen Wrench	1
M		Cord	7
N		Enclosure Netting	1
O		Enclosure Safety Instruction Placard	1

REMEMBER TO USE GLOVES DURING ASSEMBLY TO AVOID PINCHING. AT LEAST TWO PEOPLE NEEDED TO ASSEMBLE THE TRAMPOLINE.

TRAMPOLINE FRAME ASSEMBLY

STEP 1 - Frame Layout

There are a total of 30 pieces of tubing parts that are needed to assemble the frame. All parts with the same part number are interchangeable and have no “right” or “left” orientation.

To connect the parts, simply slide a section (male) of tubing that is smaller on one end into the adjacent section (female) that has a larger opening. These joints are called “connector points”.

Lay out all parts according to the FIGURE 1. You should have the following parts:

1. Top Rail with Leg Sockets (# 3 – 6 pieces)
2. Top Rail (# 4 – 6 pieces)
3. Leg Base (# 5a – 5 pieces)
4. Leg Base (# 5b – 1 piece)
5. Vertical Leg Extension (one hole) (# 6a – 6 pieces)
6. Vertical Leg Extension(two holes) (# 6b – 6 pieces)

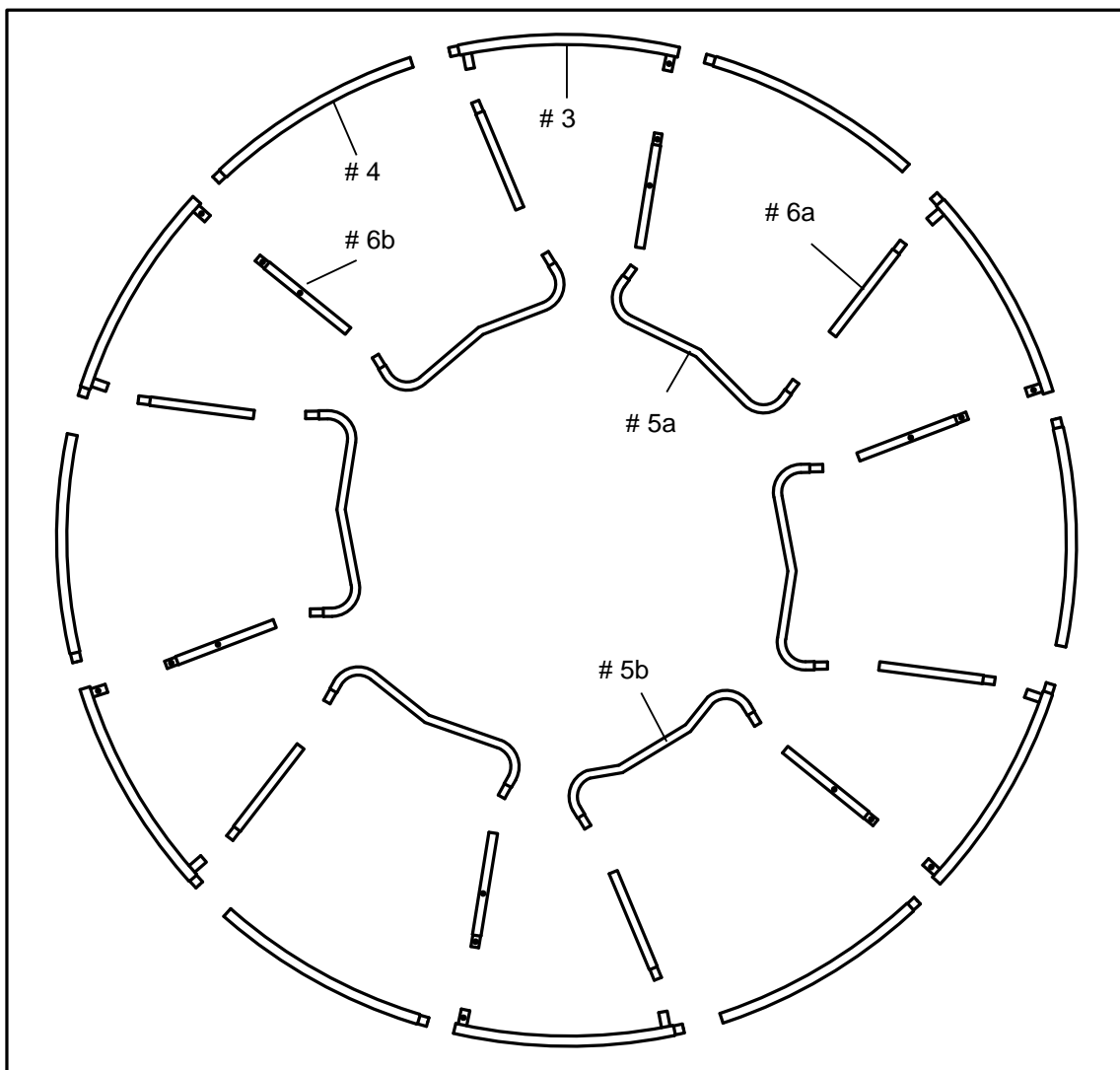
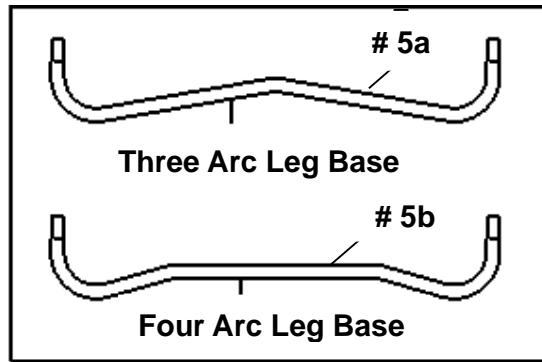
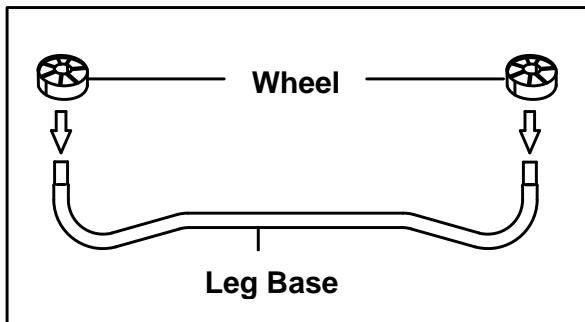


FIGURE 1

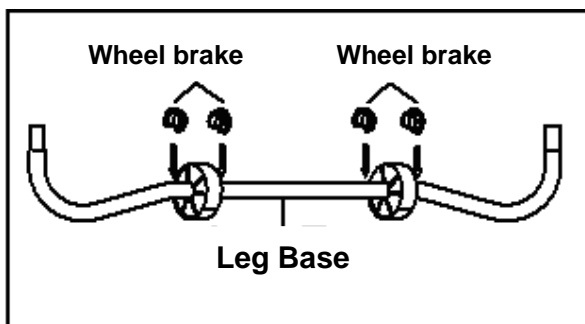
STEP 2 - How to Attach Wheels to Leg Base



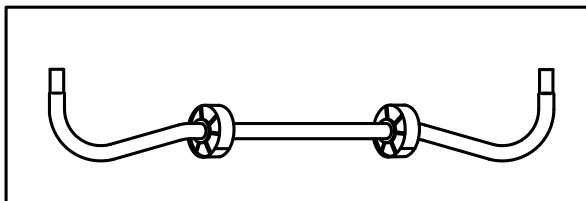
Note: Wheel can ONLY be assembled on four arc Leg Base (# 5b). Please see the difference on the diagram shown on the left.



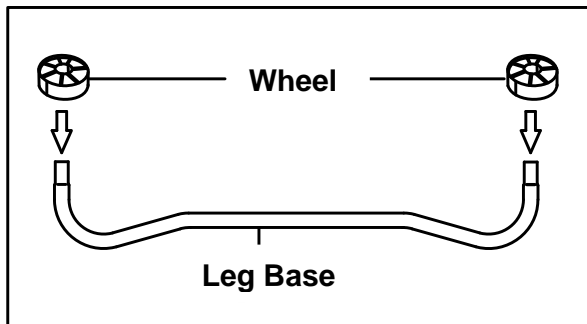
Slide two Wheels (# 10) onto Leg Base (# 5b) as shown.



Attach four Wheel Brake (# 11) to Leg Base (# 5b) to prevent Wheels from sliding off the Leg Base.



Finished.



NOTE: When using the trampoline, slide the wheels onto the vertical legs and lock into place with the wheel brake. When moving the trampoline, please ensure the wheels are on the leg base.

STEP 3 – Support Assembly

Slide one Vertical Leg Extension (one hole) (# 6a) and one Vertical Leg Extension (two holes) (# 6b) into the Leg Base (# 5a or # 5b) as shown in FIGURE 2 and FIGURE 3. Repeat this step for all the Leg Bases.

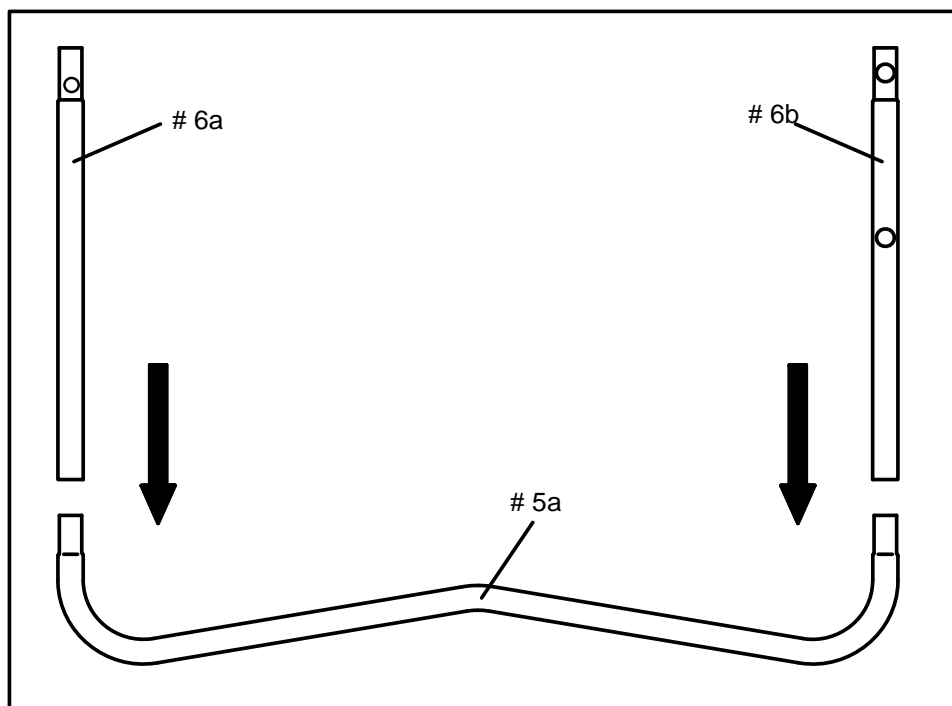


FIGURE 2

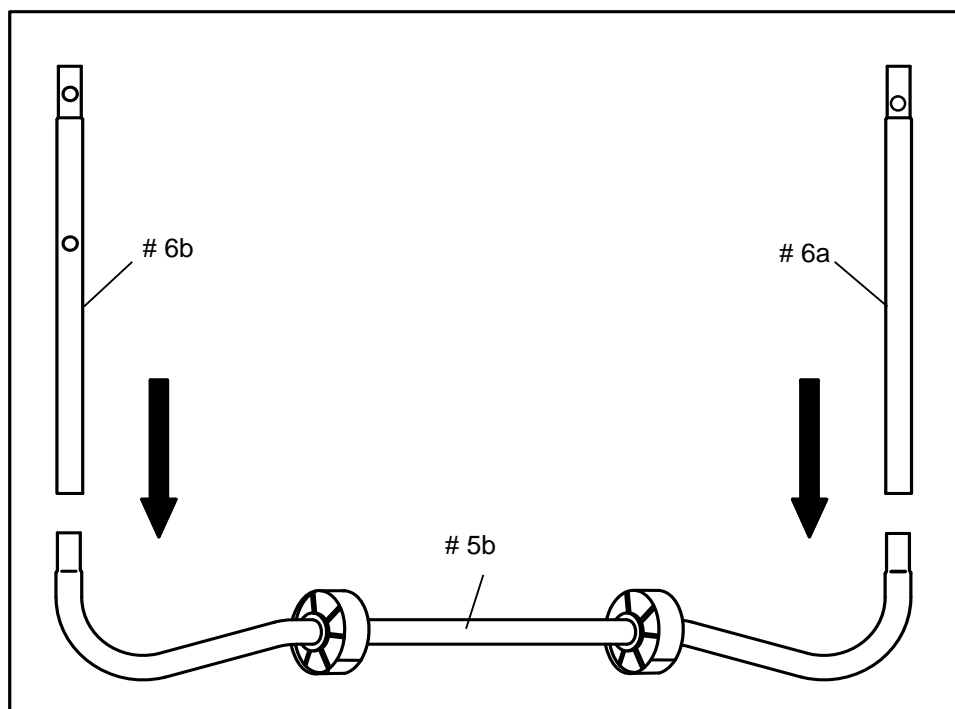


FIGURE 3

STEP 4 – Top Rail Assembly

HINT - Two people will be necessary at this point to assemble the trampoline.

- A. Lift the Leg Support assembled in STEP 2 to a standing (vertical) position as shown in FIGURE 4A. Insert one end of the Top Rail with Leg Sockets (# 3) into the Vertical Leg Extension (two holes) (# 6b), then insert the other end into the Vertical Leg Extension (one hole) (# 6a) of another set of Leg Support. Make sure the holes on the metal tubes are facing outward (Note: this is important for installing the enclosure later). Repeat the above step until all Top Rail with Leg Sockets (# 3) have been attached to the Leg Supports.

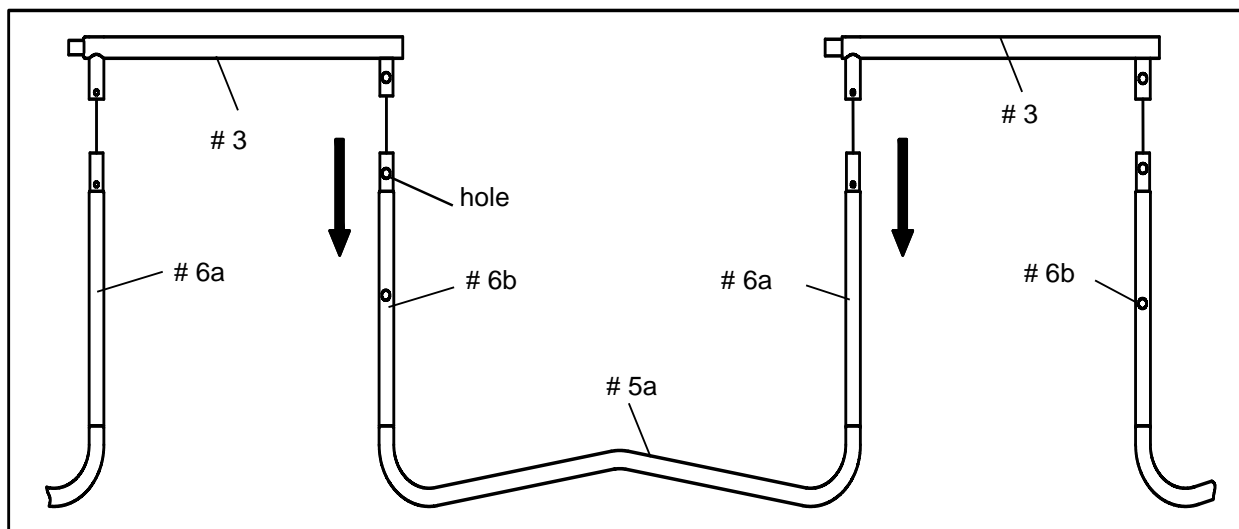


FIGURE 4A

- B. Install the Top Rail (# 4) into the gaps between the Vertical Leg Extensions by inserting them into the slots as shown in FIGURE 4B.

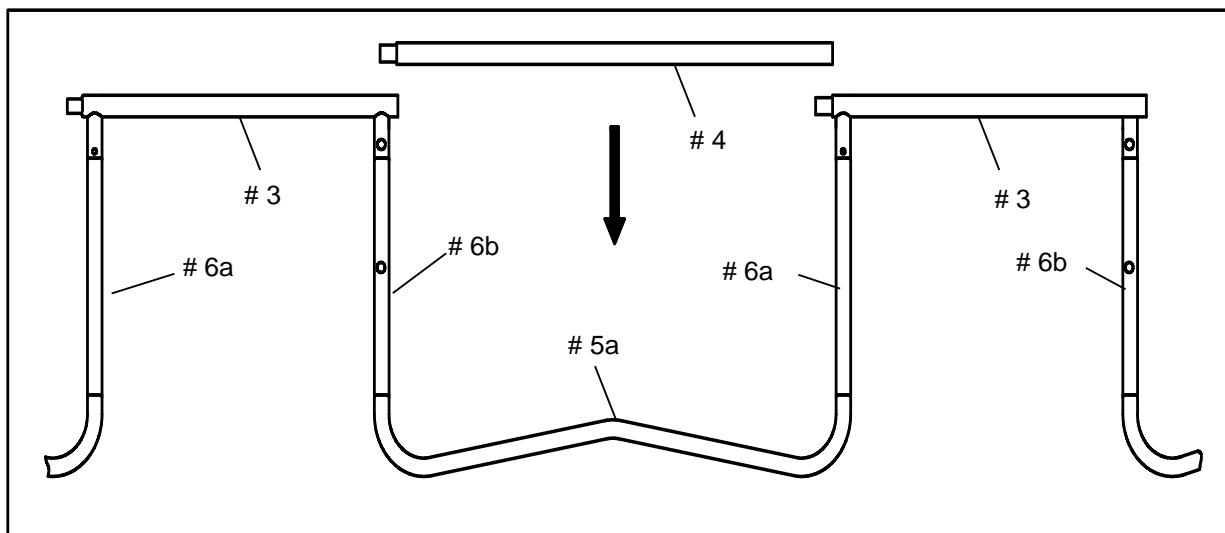


FIGURE 4B



Important Notice

- Make sure the holes on the Top Rail with Leg Sockets and the indented hole on the Vertical Leg Extension (# 6a-6pcs, # 6b-6pcs) are aligned and are facing outward. This is in preparation for enclosure assembly later on.
- If you find the hole not aligned, please simply rotate the Vertical Leg Extension so the holes can match together.
- The holes need to be aligned to assemble the enclosure.

- C. Secure the Leg Supports to the Top Rail with Leg Sockets (# 3). Insert the Self-Locking Screw (# C) through the Small Spring Lock Washer (# 12) loosely into the hole using the Allen Wrench (# L) as shown in FIGURE 4C.

HINT: Do not over-tighten the screws at this stage. The screws should only be tightened all the way after all the Springs (# 7) have been installed at a later step.

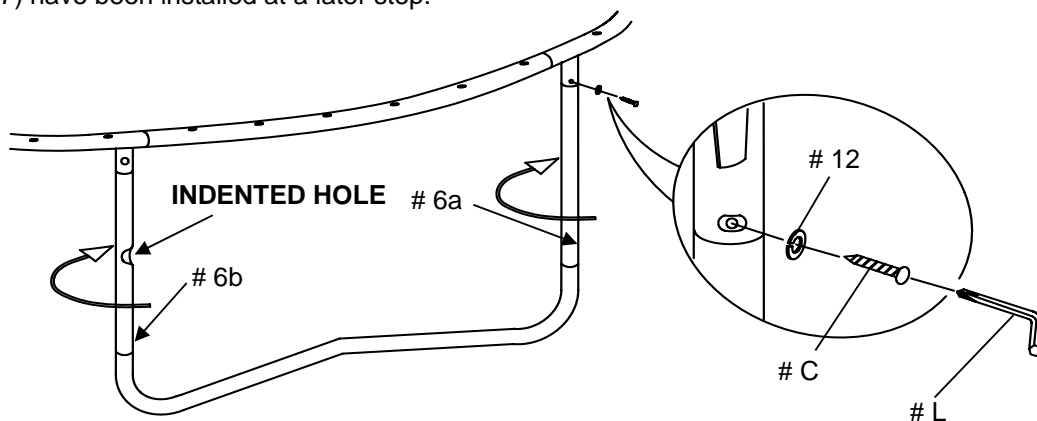


FIGURE 4C

TRAMPOLINE MAT ASSEMBLY

BEFORE YOU BEGIN: Review all steps before assembly and read all precautions before using the trampoline. At least two adults are required to assemble the trampoline. Protective gloves should be used during assembly to avoid pinching by the springs and goggles should be worn to avoid injuries to the eyes.

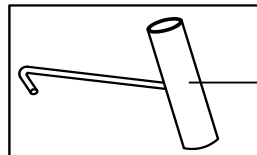
To assemble this product, all you need is our special spring loading tool and wrenches provided with this product.

SPRING LOADING INSTRUCTION



CAUTION

- Two adults are required in this assembling step.
- CAREFUL - When attaching the springs, please do not put your hands, legs or body close to the connector points. The connector points can become pinch points since the trampoline is tightening up.
- Wear heavy duty working gloves to protect your hand.
- Use the special spring loading tool included.



SPRING LOADING TOOL (# 9)

STEP 5 – Trampoline Mat Assembly

A. Place the Trampoline Mat (# 1) inside the frame with the warning labels facing up as shown in FIGURE 5.

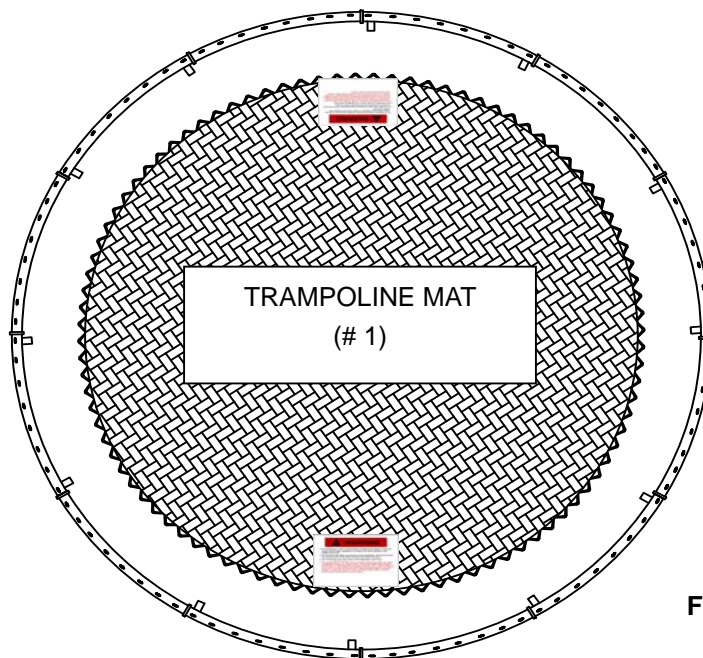


FIGURE 5

- B. Select an arbitrary point on the Frame (call it Point "ZERO"). Hook one end of the Spring (# 7) into the triangle-ring on the Mat (# 1). Holding the Spring Loading Tool underhand, pull the other end of the Spring towards point "ZERO" and drop the hook into the hole on the Frame as shown in FIGURE 6. Tap on the Spring to make sure it is securely latched into the hole.

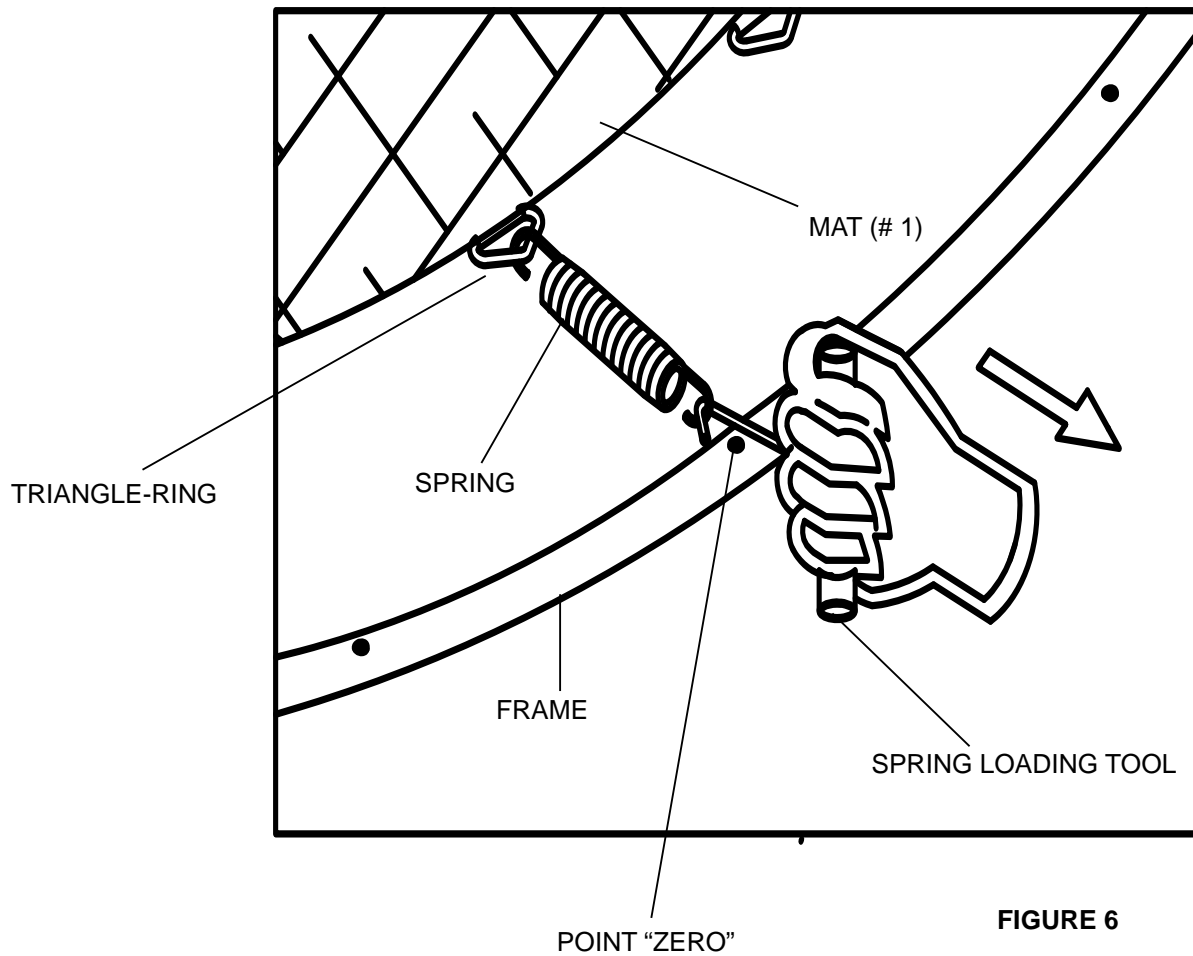


FIGURE 6

- C. Next, starting from point Zero, count to hole 48 on the opposite end of the mat and attach a Spring in the same manner. For even distribution of tension and ease of assembly, springs should always be installed on opposite sides of the mat/frame in an alternating manner, i.e. Zero, then 48, followed by 24 and 72 as shown in FIGURE 7.

HINT: There are 96 Triangle-rings sewn on the mat and 96 corresponding holes on the Frame, none of which are numbered so please follow these instructions carefully to ensure proper installation. If you notice that you have miscounted a hole or Triangle-Ring, remove and reinstall the springs as necessary while maintaining even distribution of tension as explained above.

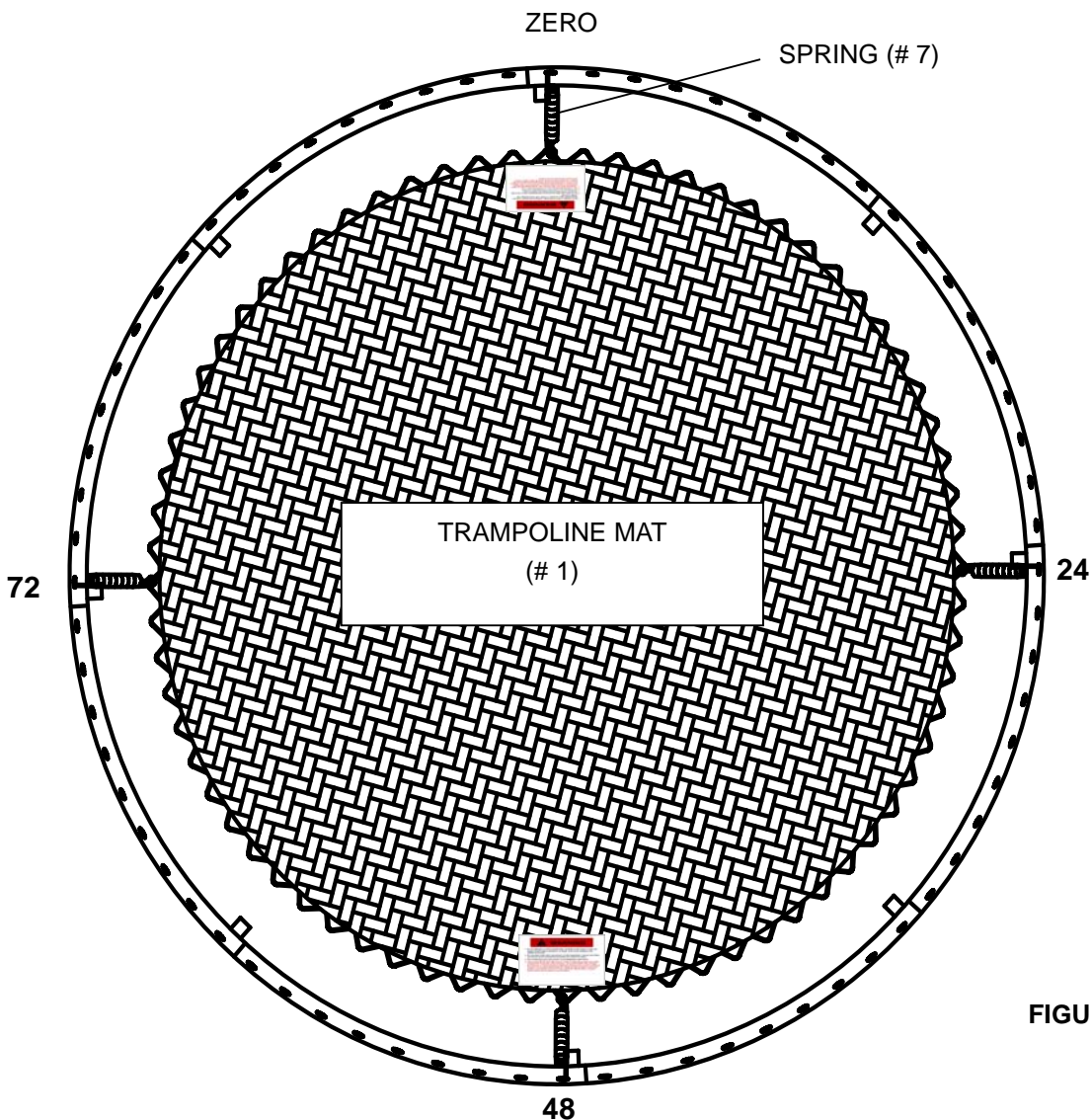


FIGURE 7

- D. Attach a spring at every 12 holes and corresponding Triangle-Rings. For even distribution of tension and ease of assembly, springs should be placed on opposite sides of the mat/frame.....i.e. 12 then 60, 84 then 36, etc. In addition to the previously installed springs, you should have springs at 12, 36, 60 and 84 as shown in FIGURE 8.

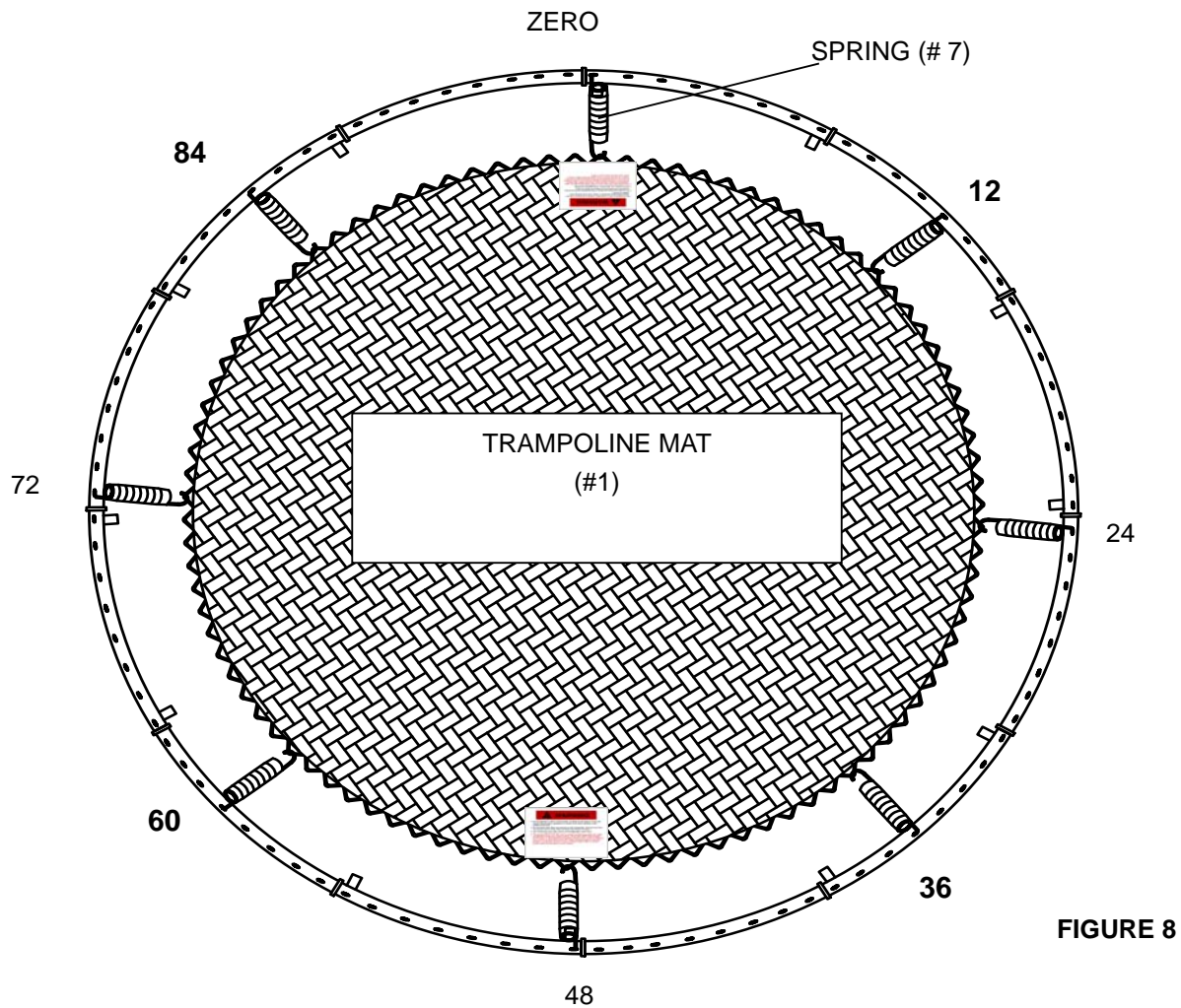


FIGURE 8

- E. Attach a spring every 6 holes and corresponding Triangle-Ring. For even distribution of tension and ease of assembly, springs should be placed on opposite sides of the mat/frame.....i.e. 6 then 54, 78 then 30, etc. In addition to the previously installed, you should have springs at 6, 18, 30, 42, 54, 66, 78 and 90 as shown in FIGURE 9.

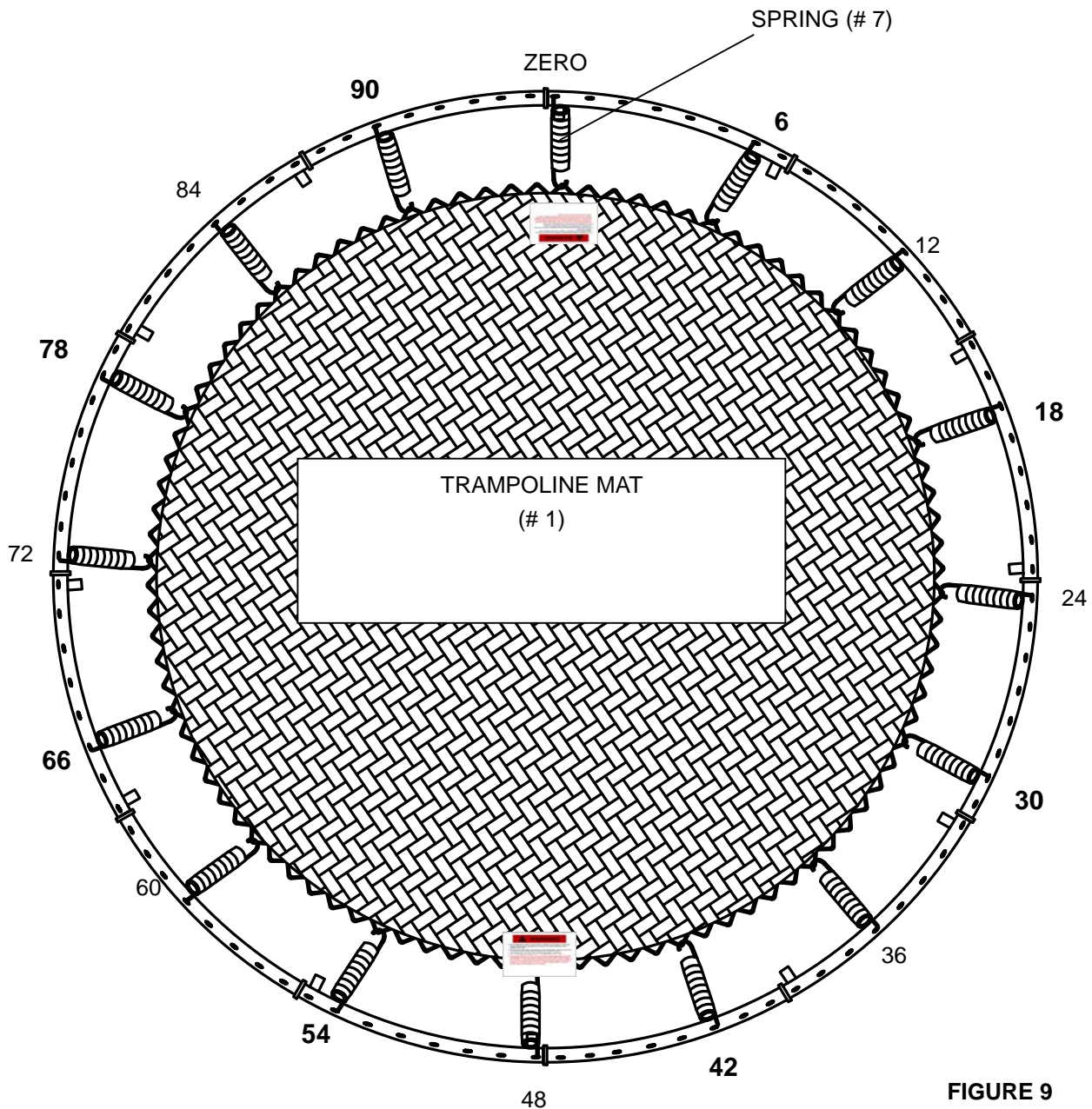


FIGURE 9

F. Attach a spring every 3 holes and corresponding Triangle-Ring. For even distribution of tension and ease of assembly, springs should be placed on opposite sides of the mat/frame.....i.e. 3 then 51, 75 then 27, etc. In addition to the previously installed, you should have springs at 3, 9, 15, 21, 27, 33, 39, 45, 51, 57, 63, 69, 75, 81, 87 and 93 as shown in FIGURE 10.

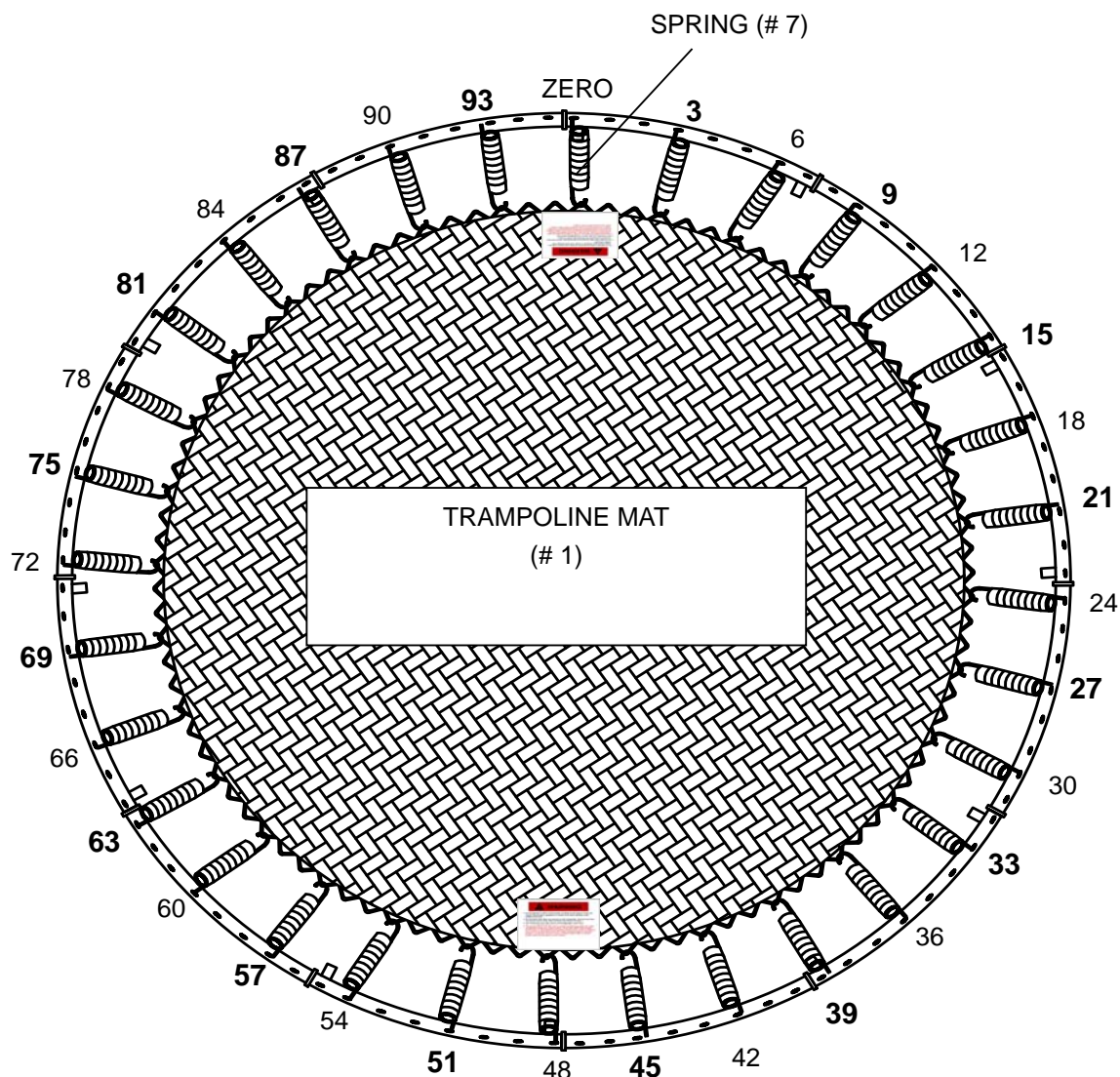


FIGURE 10

- G. Then, attach the remaining 64 springs by using the same theory of counting equal holes as shown in FIGURE 11.

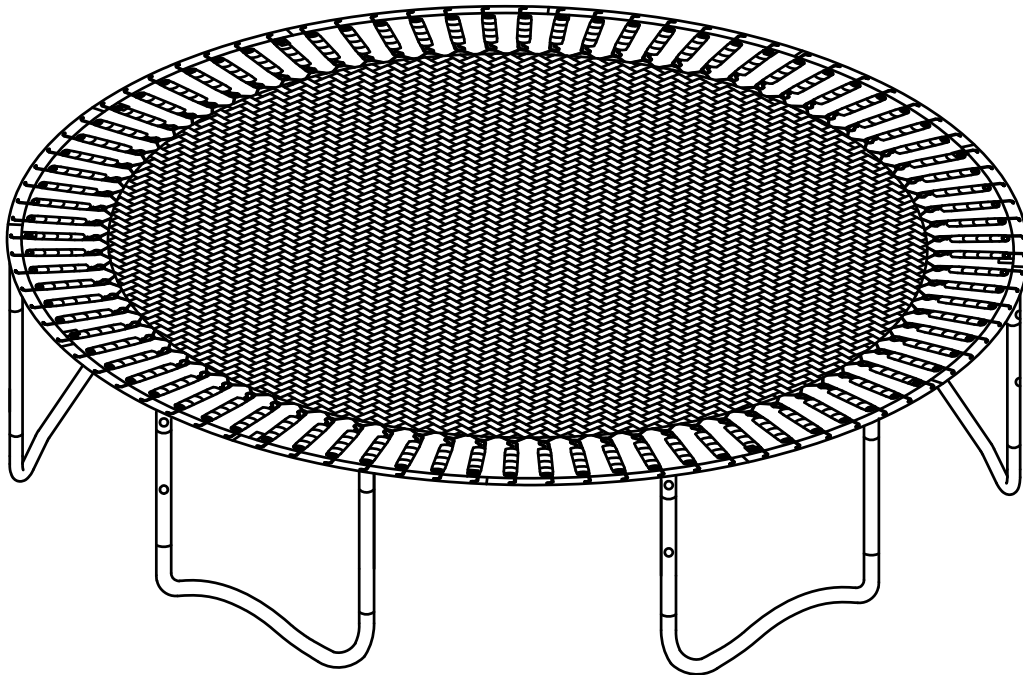


FIGURE 11

STEP 6 – Trampoline Safety Placard Attachment

Using the tie wrap, attach the Trampoline Safety Instruction Placard (# 8) to the trampoline as shown in FIGURE 12. The tie wrap should go around the Vertical Frame Joint and the Top Rail to ensure that it doesn't slide off the trampoline.

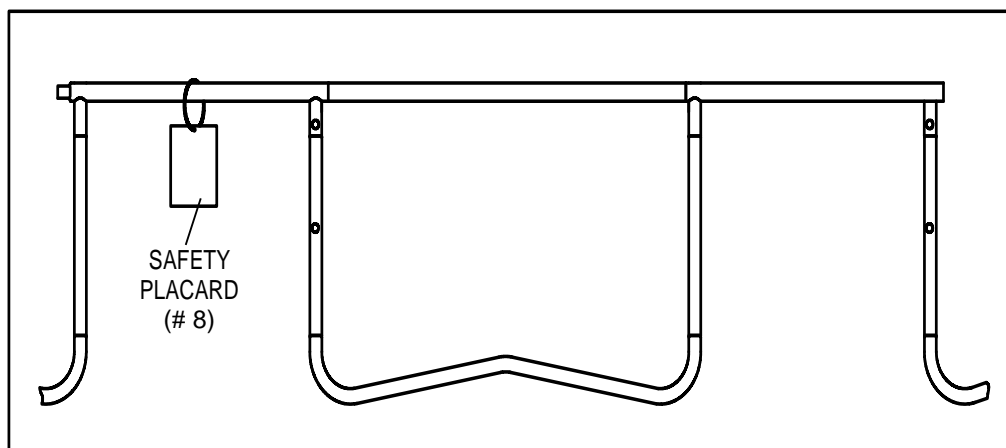


FIGURE 12

FRAME PAD ASSEMBLY



WARNING

Never use the trampoline without the Frame Pad. Inspect the Frame Pad before each use to ensure all exposed metal parts are fully covered by the Frame Pad!!

STEP 6 – Frame Pad Assembly

- A. Lay the Frame Pad (# 2) over the trampoline so that the springs and steel frame are fully covered. Please ensure that the Frame Pad covers all metal parts. Line up the elastic straps with the leg sockets. Wrap the elastic straps behind the leg sockets and tie together as shown in FIGURE 13.

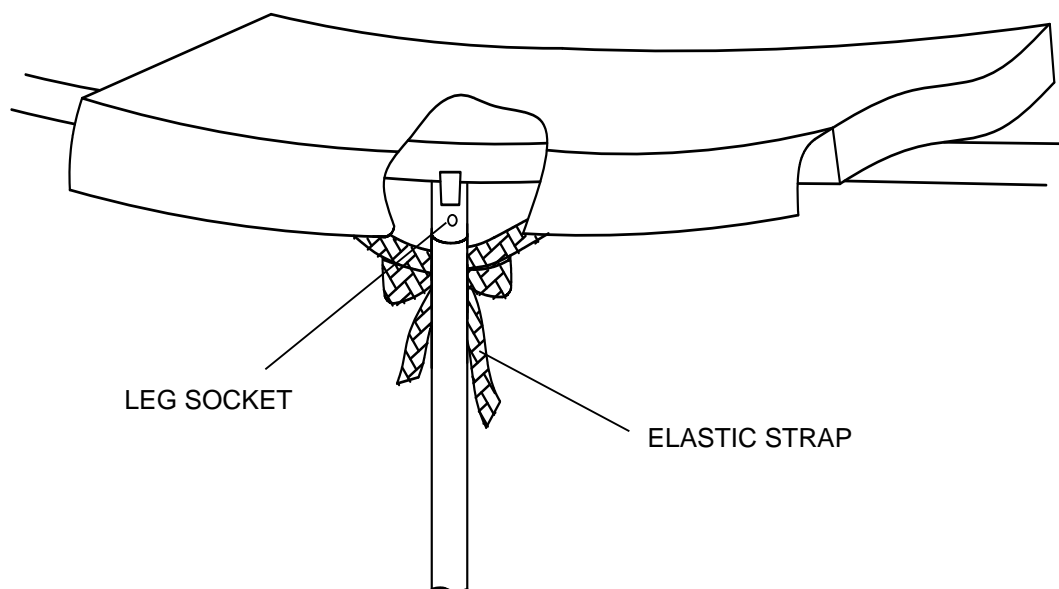


FIGURE 13

- B. Tie the remaining elastic straps around the trampoline frame as shown in FIGURE 14. Pull tightly so that the frame pad securely covers the frame.

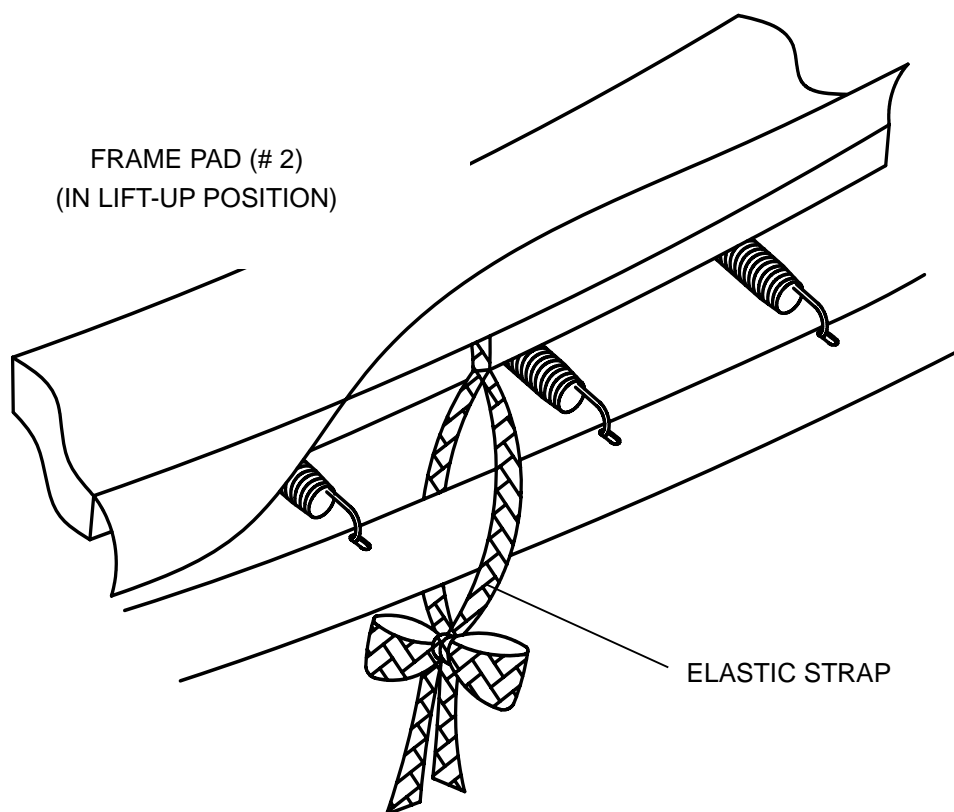


FIGURE 14

- C. Finally, wrap the elastic straps which are located next to the Trampoline Mat around the triangle-rings and tie a knot as shown in FIGURE 15. Make sure the knot is tight and the frame pad is securely attached to the trampoline. Repeat in the same manner for all the straps.

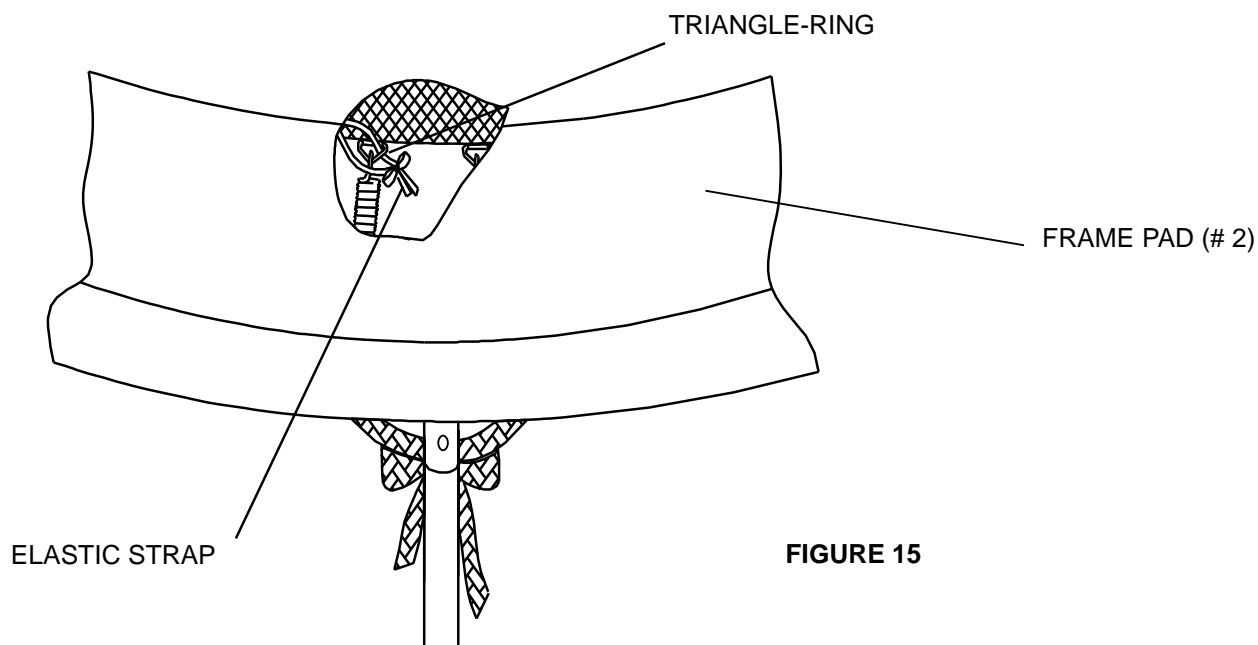


FIGURE 15

IMPORTANT NOTICE: Make sure the Frame Pad is securely attached to the frame and completely covers the frame and all springs before using this trampoline. Do not use trampoline if even one spring or Triangle-ring is damaged or missing.

Perform a complete inspection of the trampoline to make sure all parts are assembled and attached properly.

Read this entire manual and make sure all jumpers completely understand all of the safety rules printed in the manual and on the various warning signs. Instruct all jumpers in the basic bounces described in the manual.

DISASSEMBLY OF TRAMPOLINE

To disassemble the trampoline, follow all the above steps in reverse order. Do not attempt to disassemble any frame components before the springs and the mat have been removed. Use heavy duty gloves to protect your hands from pinch points during disassembly.



WARNING

PLEASE WEAR GLOVE AND GOGGLES TO PROTECT THE EYE DURING ASSEMBLY PROCESS.

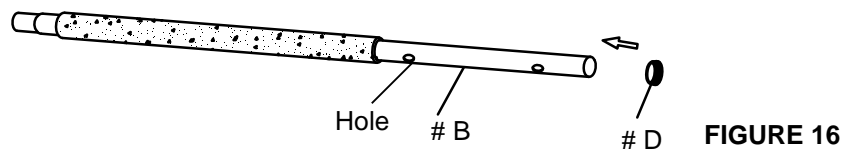
TRAMPOLINE ENCLOSURE ASSEMBLY

BEFORE YOU BEGIN: Review all steps before beginning assembly and read all precautions before using the trampoline. All the tools needed are included with this package. **NOTICE: SOME FOAM TUBE DEFORMATION MAY TAKE PLACE DURING TRANSPORT. THIS IS NORMAL AND SHOULD NATURALLY RECOVER OVER TIME.**



CAUTION: TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS ENCLOSURE.

Attach END CAP (# D) to the LOWER FRAME TUBE WITH FOAM (# B). Please make sure the END CAP (# D) is inserted to the side closer to the hole on the Frame Tube as shown in FIGURE 16.



- Please have someone helping you to hold the frame tube.
Be steady when you do this step.
 - Set end of LOWER FRAME TUBE WITH FOAM (# B) about 24 inches from the ground (Measuring from the bottom of the piece).
- A. Attach Screw (# G) to the Lower Frame Tube with Foam (# B) and Gap Spacer (# F), then to the LEG FRAME of the trampoline, secured by using Arc Washer(# J), Large Spring Lock Washer (# H) and Cap Nut (# I) as shown in FIGURE 17. Please be sure smaller arc of the Gap Spacer (# F) faces the Lower Frame Tube with Foam (# B) and the Gap Spacer should be located between Lower Frame Tube with Foam (# B) and LEG FRAME. Repeat this step for all frame tube sets.

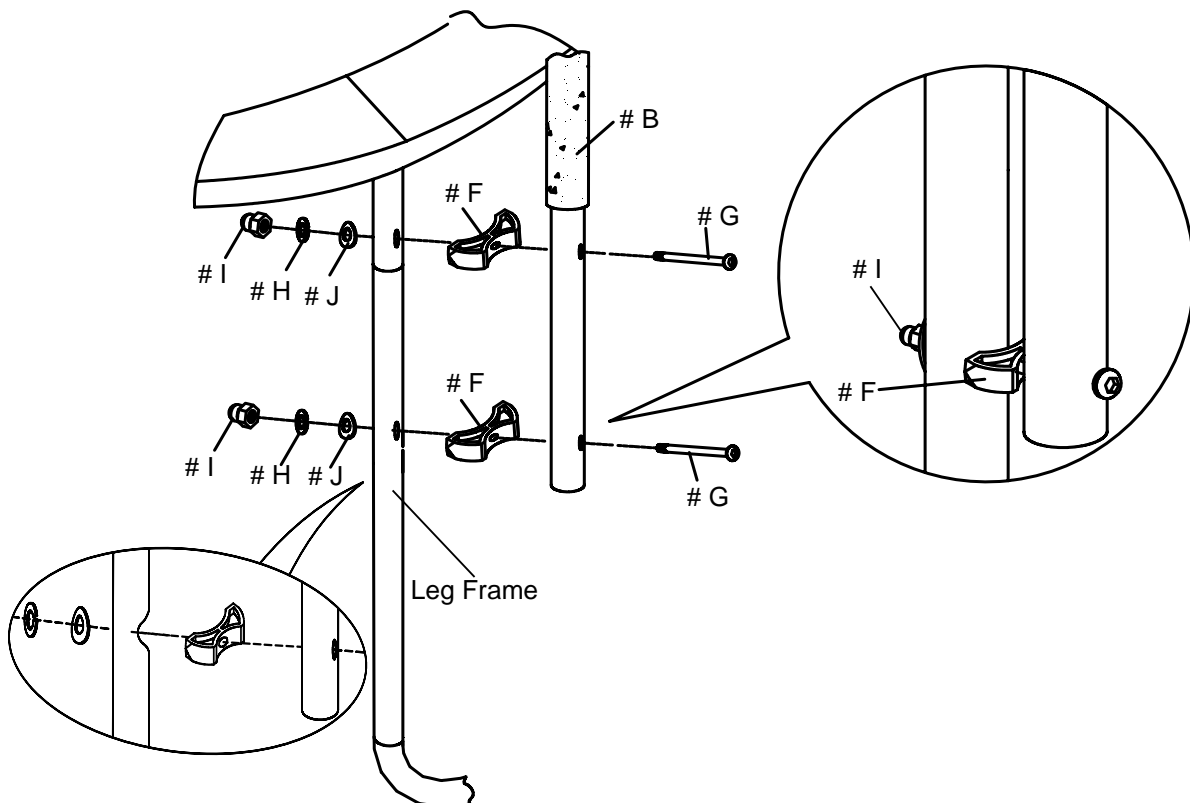


FIGURE 17

IMPORTANT NOTICE: Please make sure all the three holes on the LOWER FRAME TUBE WITH FOAM (# B) are facing outward. Two holes not covered by the foam tube are for the attachment to the LEG FRAME. The other hole is located at the opposite end and may be covered by the foam tube is for the connection with the UPPER FRAME TUBE WITH FOAM (# A) in further assemble step. Also please make sure the indented hole of trampoline vertical leg extension is facing the LOWER FRAME TUBE WITH FOAM (# B).

- B. Attach TUBE CAP (# E) to UPPER FRAME TUBE WITH FOAM (# A) and secure TUBE CAP (# E) and UPPER FRAME TUBE WITH FOAM (# A) by using SELF-LOCKING SCREW (# C) and ALLEN WRENCH (# L) as shown in FIGURE 18.

Repeat this step for all upper frame tubes.

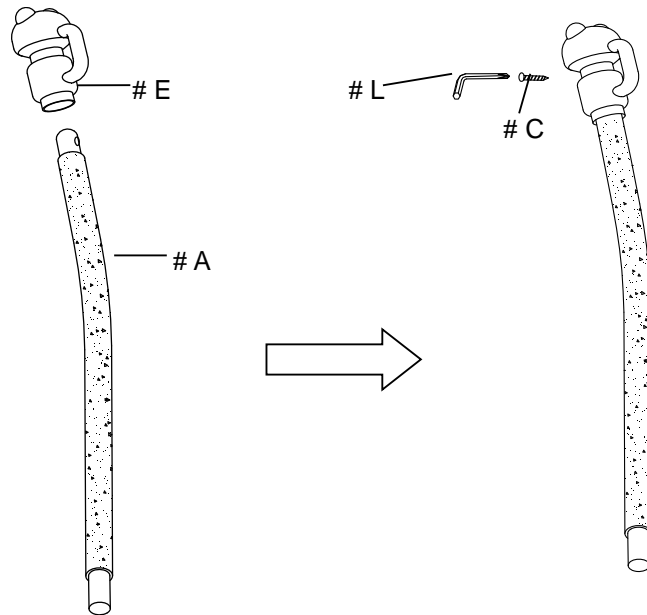


FIGURE 18

- C. Attach the snap in buckles on the top of the netting enclosure to the TUBE CAP (# E) as shown in FIGURE 19. Attach the top snap in buckles for all other sets of tube frame. Please make sure the cap holder is facing outward.

HINT: Please keep the strap on the buckle loose.

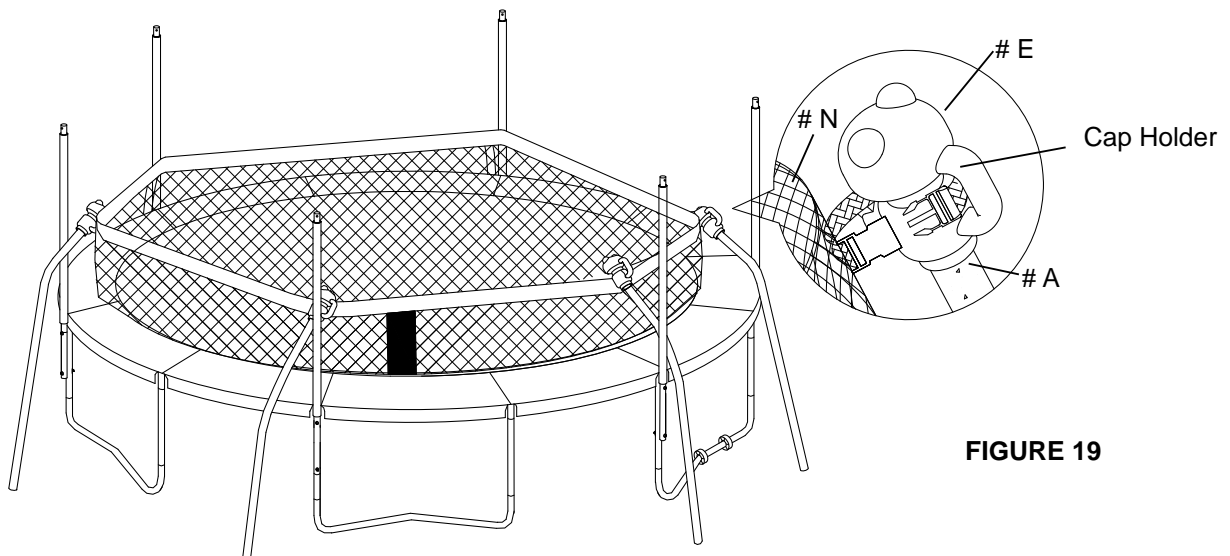


FIGURE 19

D. Attach UPPER FRAME TUBE WITH FOAM (# A) to LOWER FRAME TUBE WITH FOAM (# B), secure by using SELF-LOCKING SCREW (# C) with ALLEN WRENCH (# L) as shown in FIGURE 20.

Repeat this step for all upper frame tubes and tube caps.

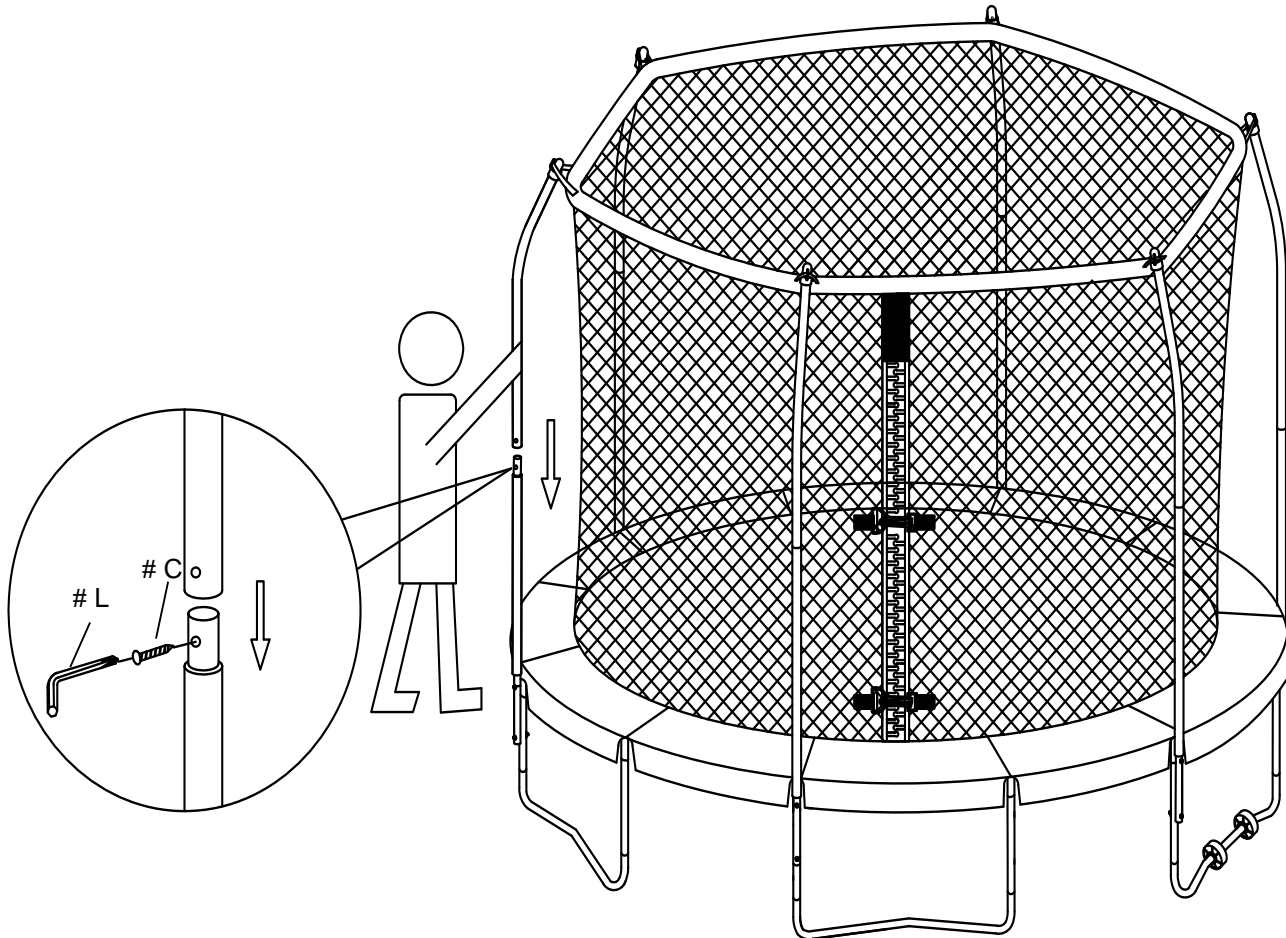


FIGURE 20

- E. Tie one end of the CORD (# M) to trampoline mat ring first, pull the CORD through net edge and trampoline mat ring as shown in FIGURE 21. Pull the CORD over all the trampoline mat ring, then tie both end of the cord together.

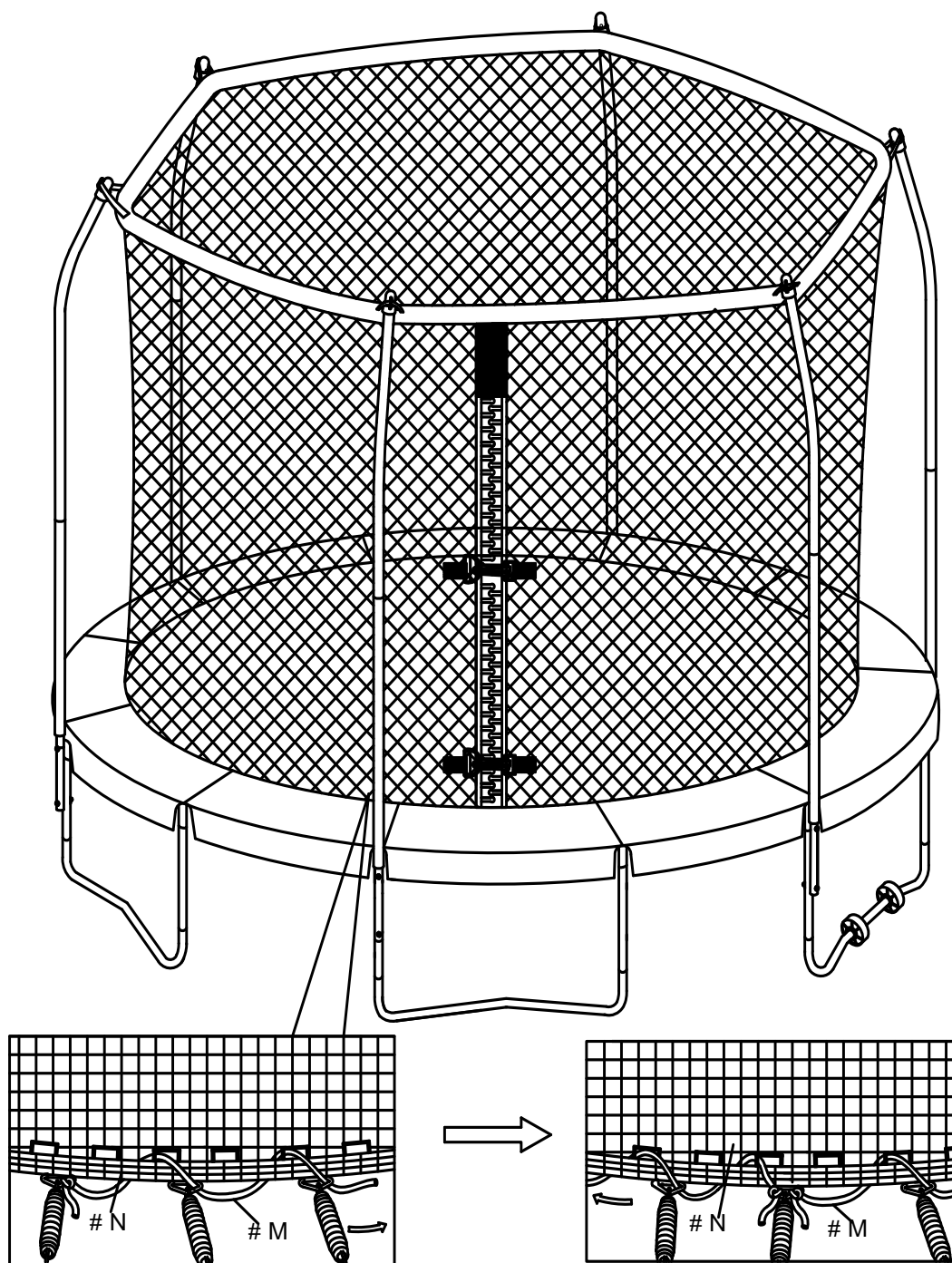
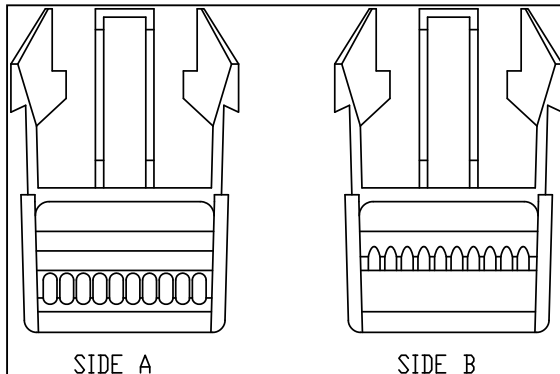


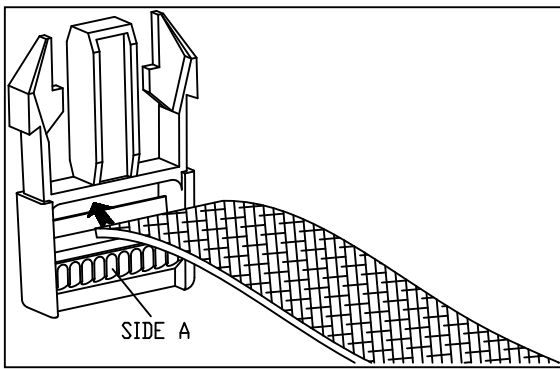
FIGURE 21

IMPORTANT NOTICE

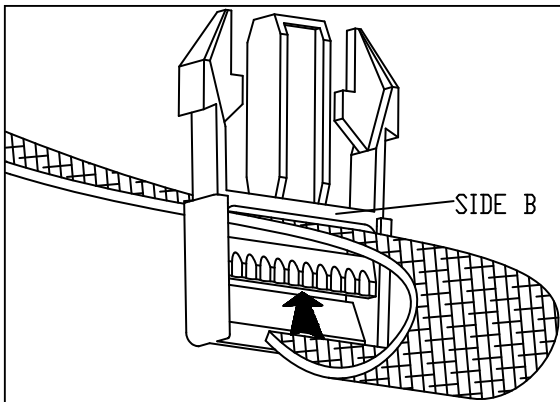
If the strap falls off the buckle in some cases, please follow the instruction below to re-assemble it.



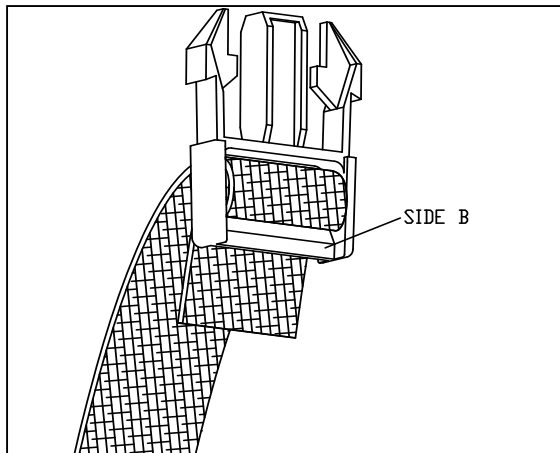
Please note that two sides of buckle are different. You should slide the strap through the slot from the SIDE A, otherwise it wouldn't work properly.



Hold the buckle in position as shown, then slide the end of strap through the top slot.



Now slide the same strap through the bottom slot.



Finished

- F. Pull the zipper of ENCLOSURE NETTING at the door which should be located within one leg base of the trampoline as shown in FIGURE 22. Attach the two hooks sewn on the enclosure to the D-Ring as shown in FIGURE 22.

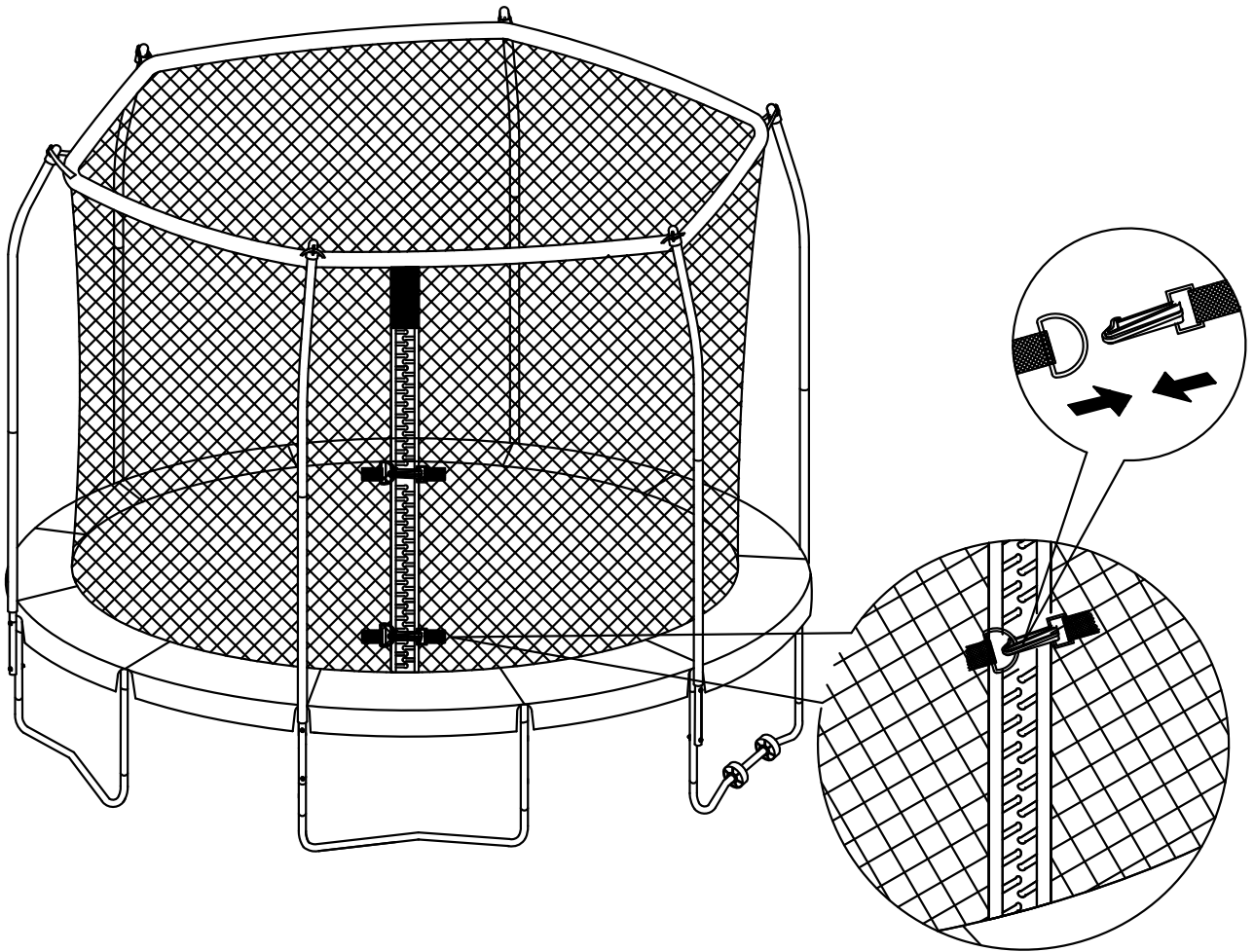


FIGURE 22

- G. Now, use the included plastic tie, attach ENCLOSURE SAFETY INSTRUCTION PLACARD (# O) to the netting near the door as shown in FIGURE 23.

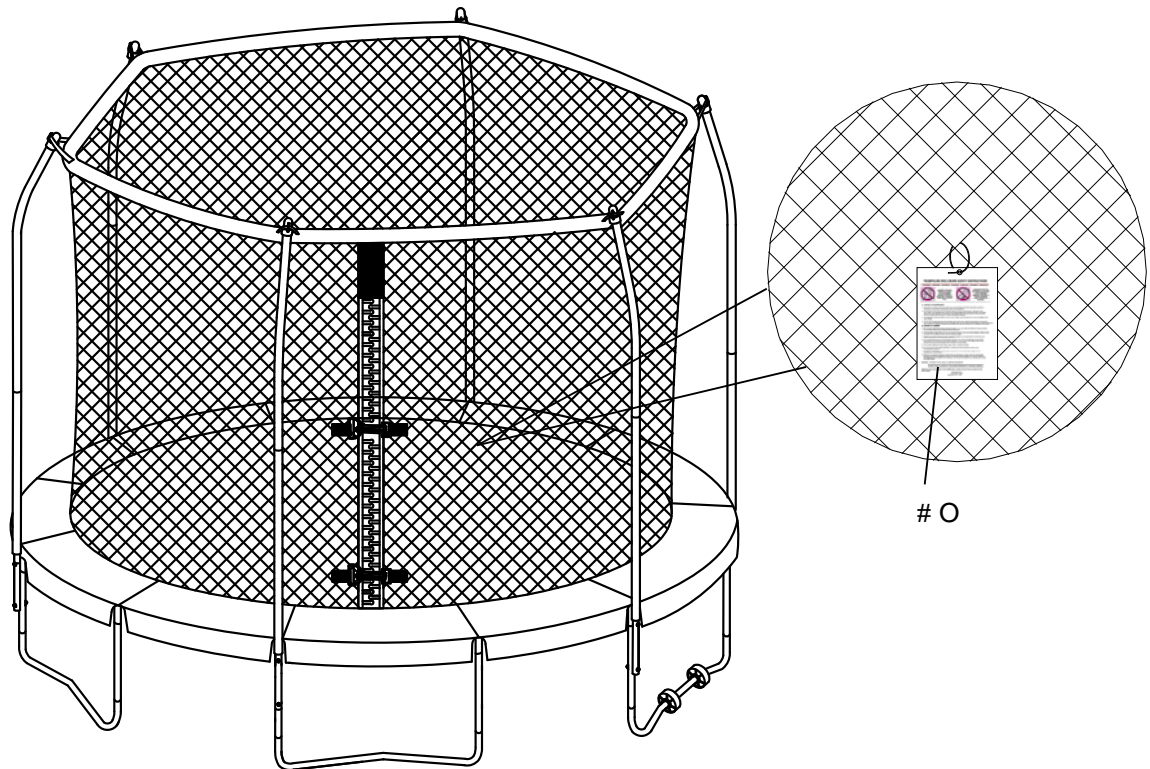


FIGURE 23



Important Warning

You should go back now and stretch all attachment buckles tight, so the enclosure netting stands stiff. Otherwise, the enclosure netting will not function properly.

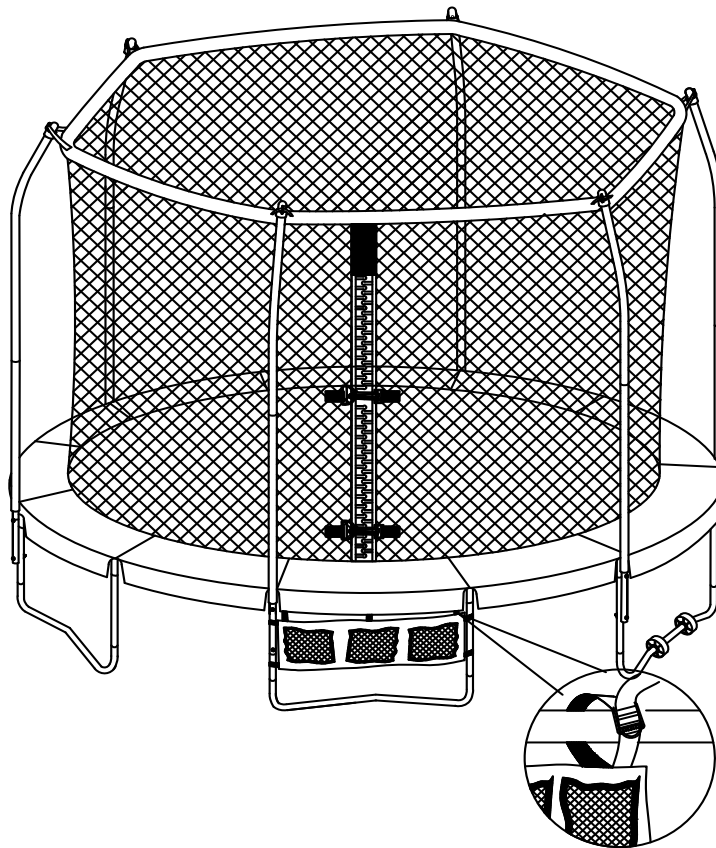
DISASSEMBLY

To disassemble the enclosure netting, simply follow the above instructions in reverse order.

Assembly Instruction of Shoe Bag for Trampoline

A. Assemble the Shoe Bag on the frame of the trampoline as shown.

NOTE: Shoe bag can be attached to the space in between legs or within leg base.



B. Secure the shoe bag as shown below following FIGURE 1, then FIGURE 2 and FIGURE 3.

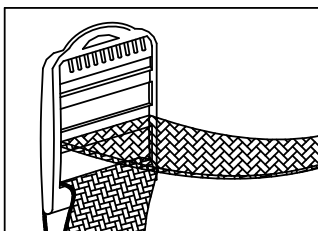


FIGURE 1

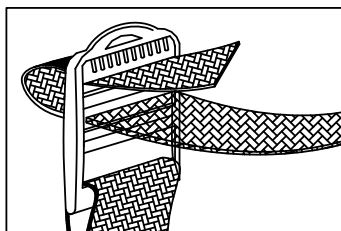


FIGURE 2

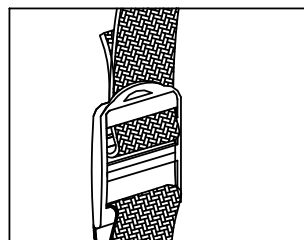


FIGURE 3

CARE AND MAINTAINANCE INSTRUCTIONS

REGULAR INSPECTION OF THE TRAMPOLINE:

Inspect the trampoline before each use and replace any worn, defective or missing parts. The following conditions could represent potential hazards:

- Missing, improperly positioned or insecurely attached frame padding
- Punctures, frays, tears or holes in the trampoline mat or frame padding
- Deterioration in the stitching or fabric of the mat or frame padding
- Ruptured or loose springs
- Bent or broken frame
- Sagging trampoline mat
- Sharp protrusions on the frame or suspension system

IF YOU FIND ANY OF THE ABOVE SIGNS OR ANYTHING OTHER INDICATIONS OF WEAKNESS IN THE INTEGRITY OF THE TRAMPOLINE, THE TRAMPOLINE SHOULD BE DISASSEMBLED OR SECURED FROM USE UNTIL THE CONDITION(S) HAS BEEN RESOLVED.

REGULAR INSPECTION OF THE TRAMPOLINE ENCLOSURE NET:

Your trampoline enclosure netting is manufactured with UV resistant material. Despite this the enclosure net is subject to wear from environmental factors, including UV rays, acid rain, pollution, wildlife and damage from contact with people, animals, or other objects. It is imperative and necessary to carefully inspect the net prior to any use. Such inspection should include a careful examination to look for any discoloration, frays, tears, cuts, holes, punctures, stitches that look worn and for proper attachment to the trampoline. If any of these conditions are evident, the trampoline must not be used and the netting material replaced must be immediately.

Although the net is under warranty for 90 days, any of the factors listed above could cause the net to fail and therefore it must always be carefully inspected before every use. If the trampoline is not to be used for an extended period of more than 30 days, it is recommended the user remove and secure the net in an indoor protected location.

SAFETY WARNINGS FOR THE TRAMPOLINE ENCLOSURE NET:

- The enclosure net is provided as a safety feature only and is not to be used for play. The enclosure net is meant to help prevent a single user who uses the trampoline in a manner consistent with the instructions in the owner's manual from falling off the trampoline if he or she loses their balance.
- The net is not meant to be and must not be intentionally jumped or bounced against. Do not play games using the net or any activity where you bounce or make contact with the net.
- Do not punch, kick, tear, put objects into the netting, cut, hang items from the net, climb, attach, or allow pets near the net.
- Having more than one jumper is not allowed and causes excess forces on the net which could cause it to fail leading to serious injuries.

MOVING THE TRAMPOLINE:

- Two or three people will be needed to move trampoline.
- Before lifting the trampoline, all connector points must be wrapped and secured with weather resistant tape, e.g. duct tape. This will keep the frame intact during the move and prevent the connector points from dislocating and separating.
- Keep the trampoline steady and horizontal to the ground during the move. Do not pick up the frame more than two inches off the ground. Picking it up too high can cause the frame to warp. If this should happen, put the trampoline back down, press down on the part that is warped and the tension of the springs should flatten the frame.
- Trampoline is not designed to be moved. However if you need to move the trampoline for any reason, you must use duct tape or heavy industry tape to tape all leg joints together. Failure to do so may result in the leg support coming loose and may cause serious injury or death.

WEATHER CONDITIONS:

Please be aware of the weather conditions when using the trampoline. If the mat of the trampoline is wet, the jumper could slip and suffer injuries. If it is too windy, jumpers could lose control. Use the trampoline only when the jumping mat is clean and dry. A wet jumping mat is extremely slick and prevents a stable landing. Trampoline should be stored away during harsh weather conditions including extreme heat and snow or freezing temperature. Extreme temperature may cause damages and tears o the mat and netting and cause injury.

WINDY WEATHER:

The product must not be used in windy conditions as wind can cause unexpected movement of the product. The product must be properly stored away or disassembled completely during severe windy conditions. If you live in an area where there are winds strong enough to move the product, you should consult a local contractor about ways to secure the product in your location.

LIMIT ACCESS:

Always properly store away the trampoline and enclosure when not in use and secure from any unauthorized use. When the trampoline is not in use, always store the access ladder in a secure place so that unsupervised children cannot play on the trampoline.

PROPER USE INSTRUCTIONS

MAXIMUM USER WEIGHT:

Maximum weight of user should not exceed 220lbs (100kg). Trampolines over 20 inches (51cm) tall are not recommended for use by children under 6 years of age.

MOUNTING AND DISMOUNTING:

Be very careful when getting on and off the trampoline. DO NOT mount the trampoline by grabbing the safety pad, stepping onto the springs or by jumping onto the mat of the trampoline from any object (i.e. a deck, roof or ladder). This will increase your chance of getting injured! DO NOT dismount by jumping off the trampoline and landing on the ground, regardless of the makeup of the ground. If small children are playing on the trampoline, they should be assisted when dismounting.

USE OF ALCOHOL AND DRUGS:

DO NOT consume any alcohol or drugs when using this trampoline! This will increase your chances of getting injured since these foreign substances impair your judgment, reaction time and overall physical coordination.

MULTIPLE JUMPERS:

No more than one person should jump on the trampoline at any one time. Multiple jumpers increase the chance of injuries being suffered, such as jumpers bumping into each other or being pushed off the trampoline or onto the springs. Generally, the lightest person on the trampoline will get injured. No more than one person at a time on the trampoline.

STRIKING THE FRAME OR SPRINGS:

When playing on the trampoline, STAY in the center of the mat. This will reduce your risk of getting injured by landing on the frame or springs. Always keep the frame pad covering the frame of the trampoline. DO NOT jump or step onto the frame pad directly since it was not intended to support the weight of a person.

MAINTAIN CONTROL:

DO NOT try difficult maneuvers, or any maneuvers until you have mastered the previous maneuver or if you are just learning how to jump on a trampoline. If you do, you will increase your risk of getting injured by landing on the frame, springs, or off the trampoline completely because you might lose control of your jump. A controlled jump is considered landing on the same spot that you took off from. If you do lose control when you are jumping on the trampoline, bend your knees sharply when you land and this will allow you to regain control and stop your jump.

SOMERSAULTS (FLIPS):

DO NOT PERFORM somersaults of any type (backwards or forwards) on this trampoline. This can cause serious injuries, including broken neck or back and even death or paralysis.

FOREIGN OBJECTS:

DO NOT use the trampoline if there are pets, people, or any objects underneath the trampoline. Also, do not jump on the trampoline with snow board, skateboard, roller blades, bicycle or any other equipment not authorized by the manufacturer. DO NOT hold any foreign objects in your hand and DO NOT place any objects on the trampoline while anyone is playing on it. Please be aware of what is overhead when you are playing on the trampoline. Tree limbs, wires or other objects located over the trampoline will increase your chance of getting injured.

TIPS TO REDUCE THE RISK OF ACCIDENTS

IMPORTANT SAFETY INSTRUCTIONS

FAILURE TO FOLLOW INSTRUCTIONS AND WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.

All jumpers need to be supervised, regardless of skill level or age.

Jumper's role in accident prevention

The key here is to stay in control of your jumps. DO NOT move onto more complicated, more difficult maneuvers until you have mastered the basic, fundamental bounce. Read, understand, and practice all safety precautions and warnings prior to using the trampoline. A controlled jump is when you land and take off from the same location. For additional safety tips and instructions, contact a certified trampoline instructor.

Supervisor's or owner's role in accident prevention

Supervisors need to understand and enforce all safety rules and guidelines. It is the responsibility of the supervisor to provide knowledgeable advice and guidance to all jumpers of the trampoline. If supervision is unavailable or inadequate, the trampoline should be stored in a secure place, disassembled to prevent unauthorized use or covered with a heavy tarp that can be locked or secured with lock or chains. The supervisor is also responsible to ensure that the safety placard is placed on the trampoline and that jumpers are informed of these warnings and instructions.

LESSON PLAN

The following lessons are suggested for you to learn basic steps and bounces. Before using the trampoline, you should read and understand all safety instructions. A complete discussion and demonstration of body mechanics and trampoline guidelines should occur between the supervisor and student as well.

Lesson 1

- A. Mounting and Dismounting-Demonstration of proper techniques
- B. The Basic Bounce-Demonstration and practice
- C. Braking (Check the Bounce-Demonstration) and practice. Learn to brake on command
- D. Hands and knees-Demonstration and practice. Stress should be on four-point landing and alignment

Lesson 2

- A. Review and practice of techniques learned in Lesson 1
- B. Knees Bounce-Demonstration and practice. Learn the basic down to knee and back up before trying half twist to left and right
- B. Seat Bounce-Demonstration and practice. Learn basic seat bounce then add a knee bounce, hands and knees repeat

Lesson 3

- A. Review and practice skills and techniques learned in previous lessons
- A. Front Drop-To avoid mat burns and teach the front bounce position, all students should be requested to assume the prone position (face down on the ground) while the instructor checks for faulty positions that could cause injury
- B. Start with a hands and knees bounce and then extend body into prone position and on the mat and return to feet
- C. Practice Routine-Hands and knees Bounce, Front Bounce, back to feet, seat bounce, back to feet, seat bounce, back to feet

Lesson 4

- A. Review and practice skills and techniques learned in previous lessons
- B. Half-Turn
 - i. Start from front drop position and as you make contact with mat, push off with arms in either the right or left direction and turn head and shoulders in same direction
 - ii. During turn, be sure to keep back parallel to mat and head up
 - iii. After completing turn, land in front drop position

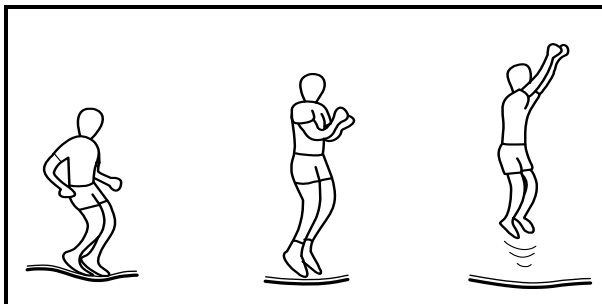
After completing this lesson, the student now has a basic foundation of trampoline bounces. Jumpers should be encouraged to try and develop their own routines with the emphasis on control and form.

A game that can be played in order to encourage students to try develop routines is "BOUNCE". In this game, players count off from 1 to X. Player one starts with a maneuver. Player two has to do Player one's maneuver and add on another. Player cannot do the routine properly in the correct sequence. The first person to miss, receives the letter "B". This continues until someone spells out the word "BOUNCE". The last remaining contestant is deemed the winner! Even when playing this game, it is important to perform your routines under control and not try difficult or highly skilled bounces that you have not yet mastered

A certified trampoline instructor should be contacted to further develop your trampoline skills

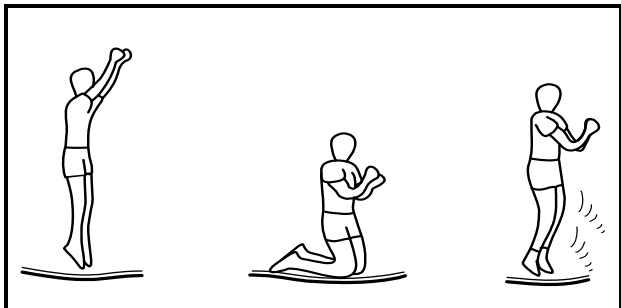
BASIC TRAMPOLINE BOUNCES

THE BASIC BOUNCE



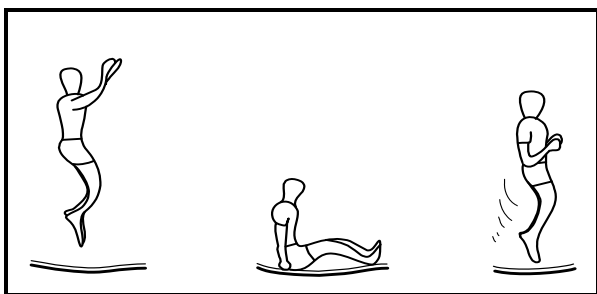
1. Start from standing position, feet shoulder width apart and with head up and eyes on mat.
2. Swing arms forward and up and around in a circular motion.
3. Bring feet together while in mid-air and point toes downward.
4. Keep feet shoulder width apart when landing on mat.

KNEE BOUNCE



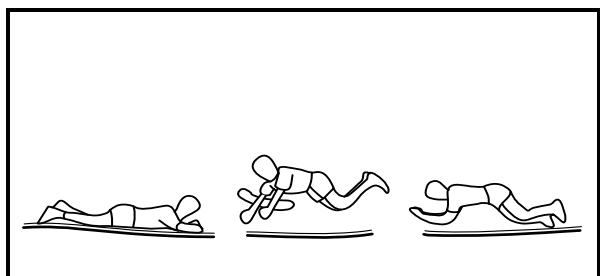
1. Start with basic bounce and keep it low.
2. Land on knees keeping back straight, body erect and use your arms to maintain balance.
3. Bounce back to basic bounce position by swinging arms up.

SEAT BOUNCE



1. Land in a flat sitting position.
2. Place hands on mat besides hips, do not lock your elbow.
3. Return to erect position by pushing with hands.

180 DEGREE BOUNCE



1. Start with front bounce position.
2. Push off with left or right hands and arms (depending on which way you wish to turn).
3. Maintain head and shoulders in the same direction and keep back parallel to mat and head up.
4. Land in prone position and return to standing position by pushing up with hands and arms



WARNING:

ALWAYS START YOUR JUMP AT THE CENTER OF THE TRAMPOLINE MAT

LIMITED WARRANTY

Maurice Pincoffs Canada Inc. warrants this unit, to the original purchaser, to be free from defects in material and workmanship for the period of time listed below. Warranty time begins at the time of purchase. Normal wear and user's abuse are not covered in the warranty. Weather damage and other such acts of nature are not covered by the Manufacturer's warranty. Commercial use and/or transfer of ownership voids the warranty.

Trampoline

Frame 10 Years

Mat Fabric 5 Years

Mat Stitching 2 Years

Springs 1 Year

Safety Pad 1 Year

Enclosure

Net Support poles 10 years

Metal hardware 1 year

Pole pads 6 months

Other components 90 days

For warranty service contact our Customer Service Dept.:

1-888-707-1880 (toll free)

Monday-Friday

8:30 A.M. to 5:00 P.M.

Eastern Standard Time

LIABILITY

While every attempt is made to embody the highest degree of safety in all equipment we cannot, however, guarantee freedom from injury. The user assumes all risk of injury due to use. All merchandise is sold on this condition, that no representative of the Company can waive or change. This equipment is intended for residential use only. This equipment is not to be used in places of public assembly such as schools, nurseries, day care centre, churches and parks. Maurice Pincoffs Canada Inc. cannot assume any liability for such use. Any commercial, institutional or public use of this equipment will void the warranty.